
Sustainable Routes to Electrosynthesis of Industrially Valuable Small Molecules

Jo Melville
Thesis Defense

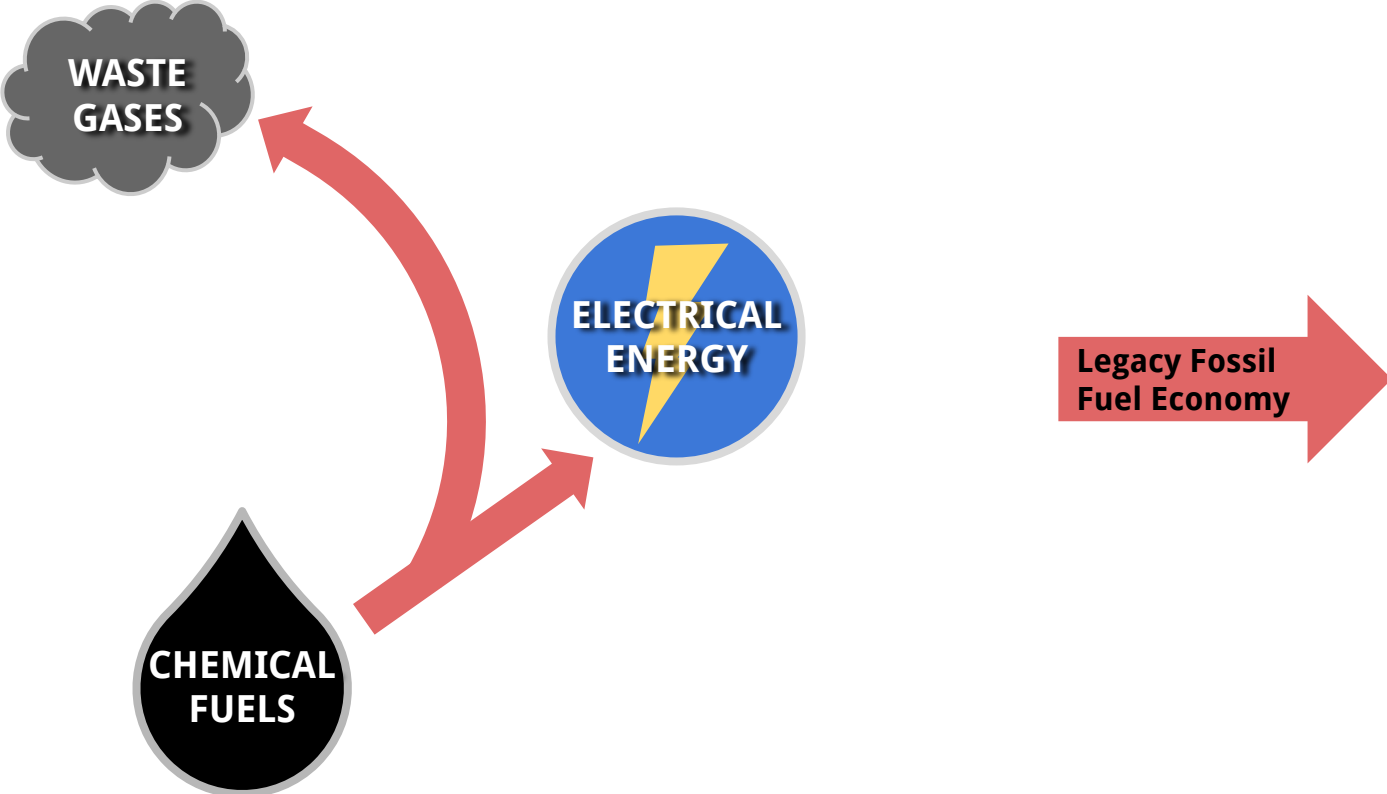
Surendranath Group
5/13/2021

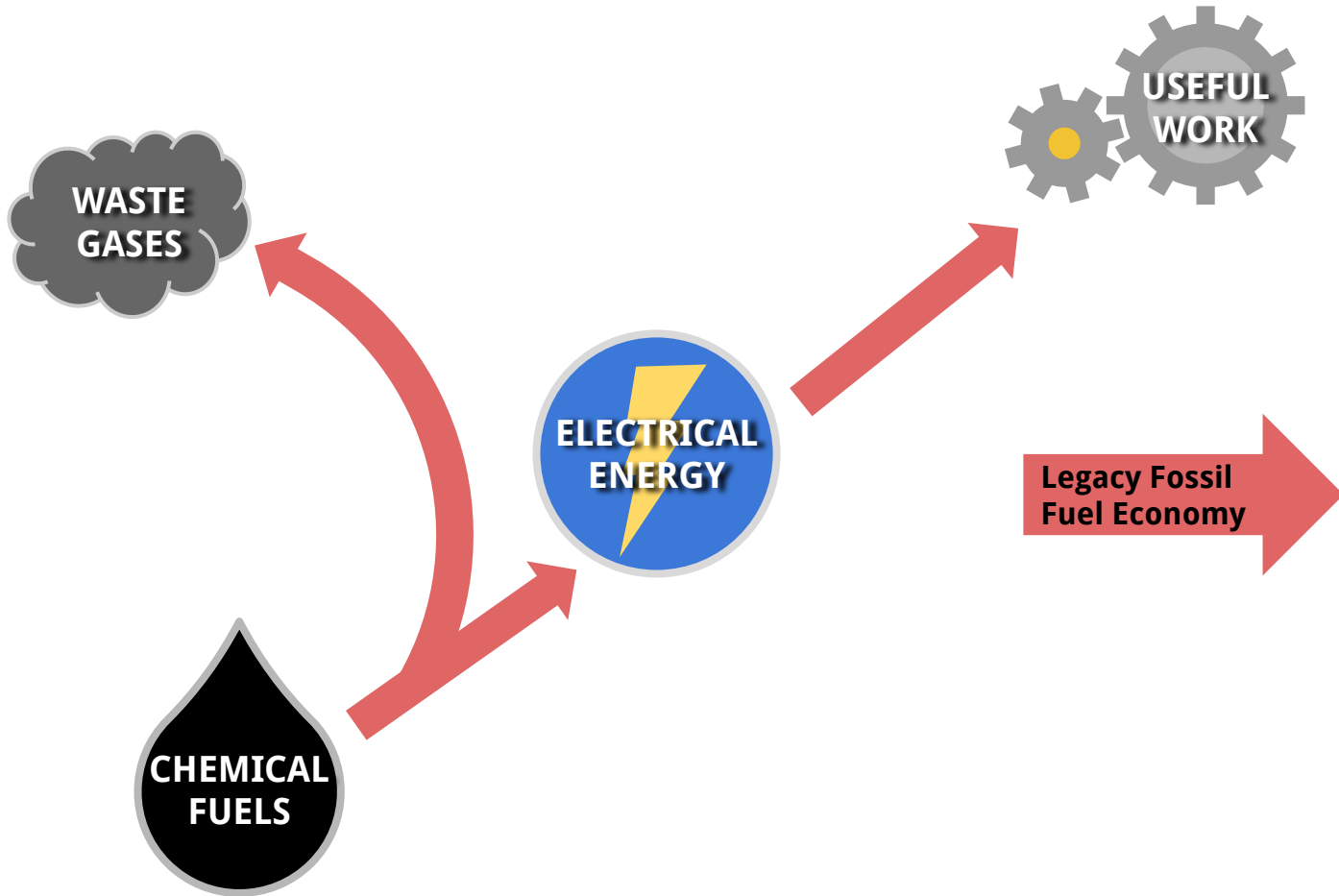
**WASTE
GASES**

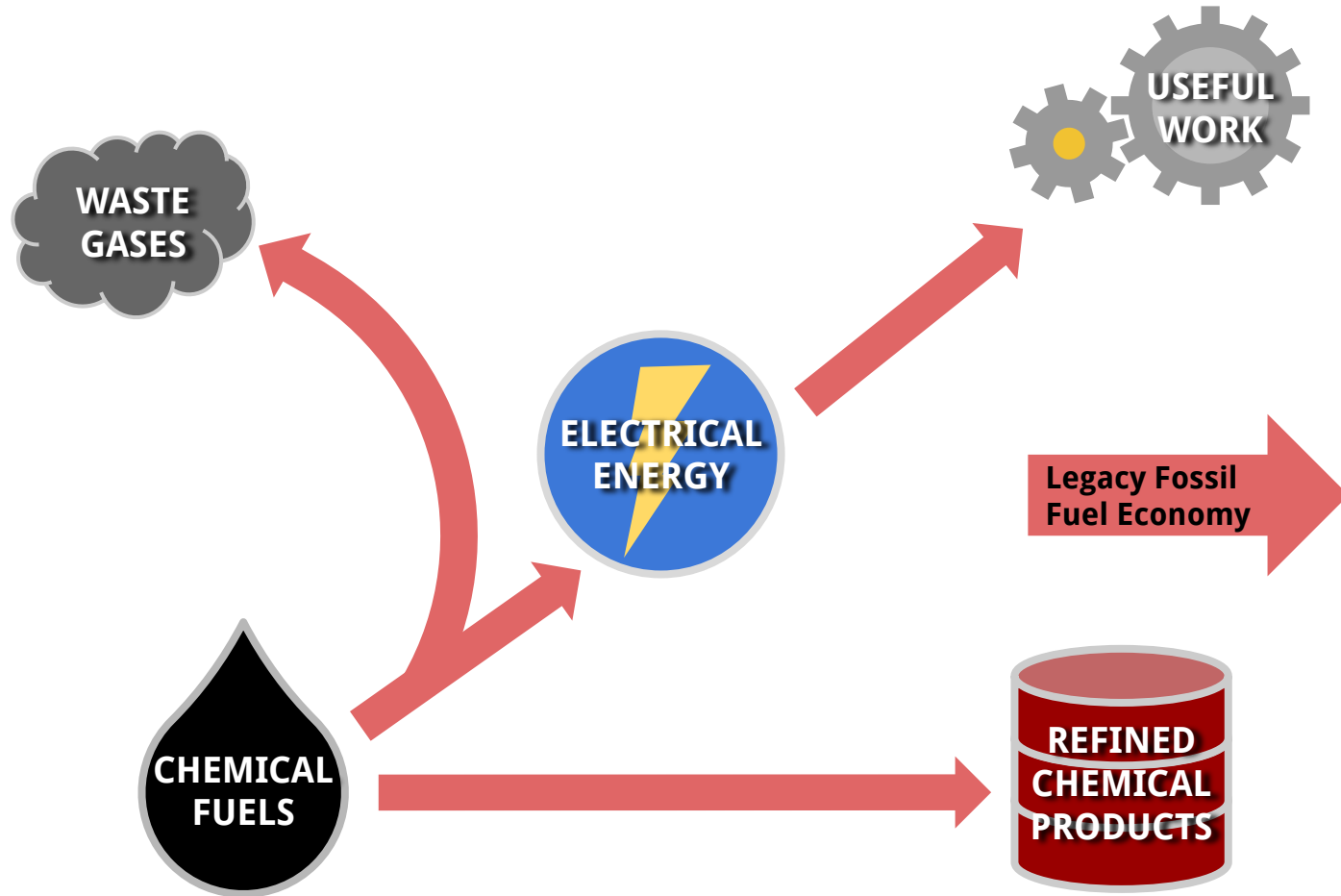
**ELECTRICAL
ENERGY**

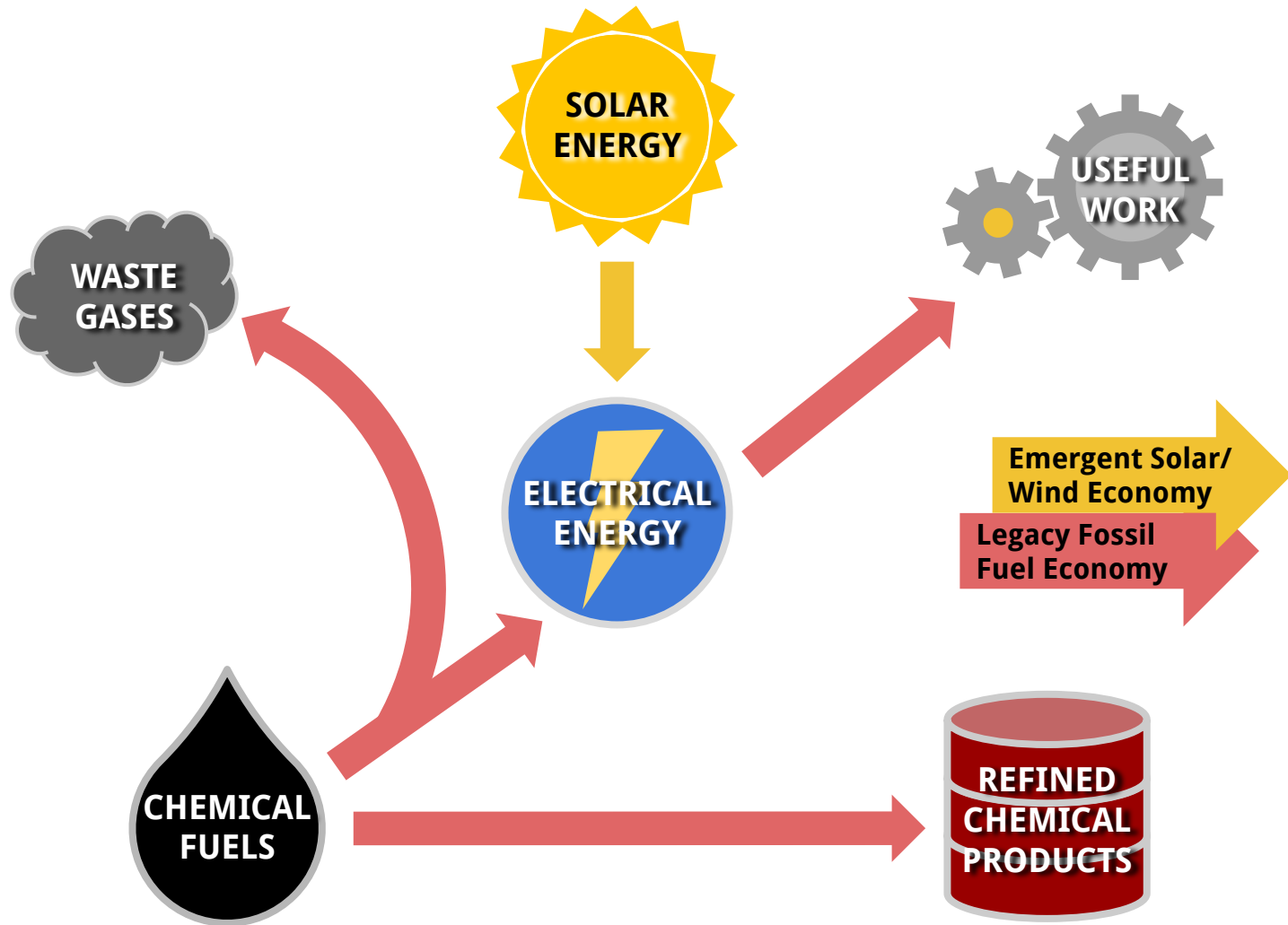
**CHEMICAL
FUELS**

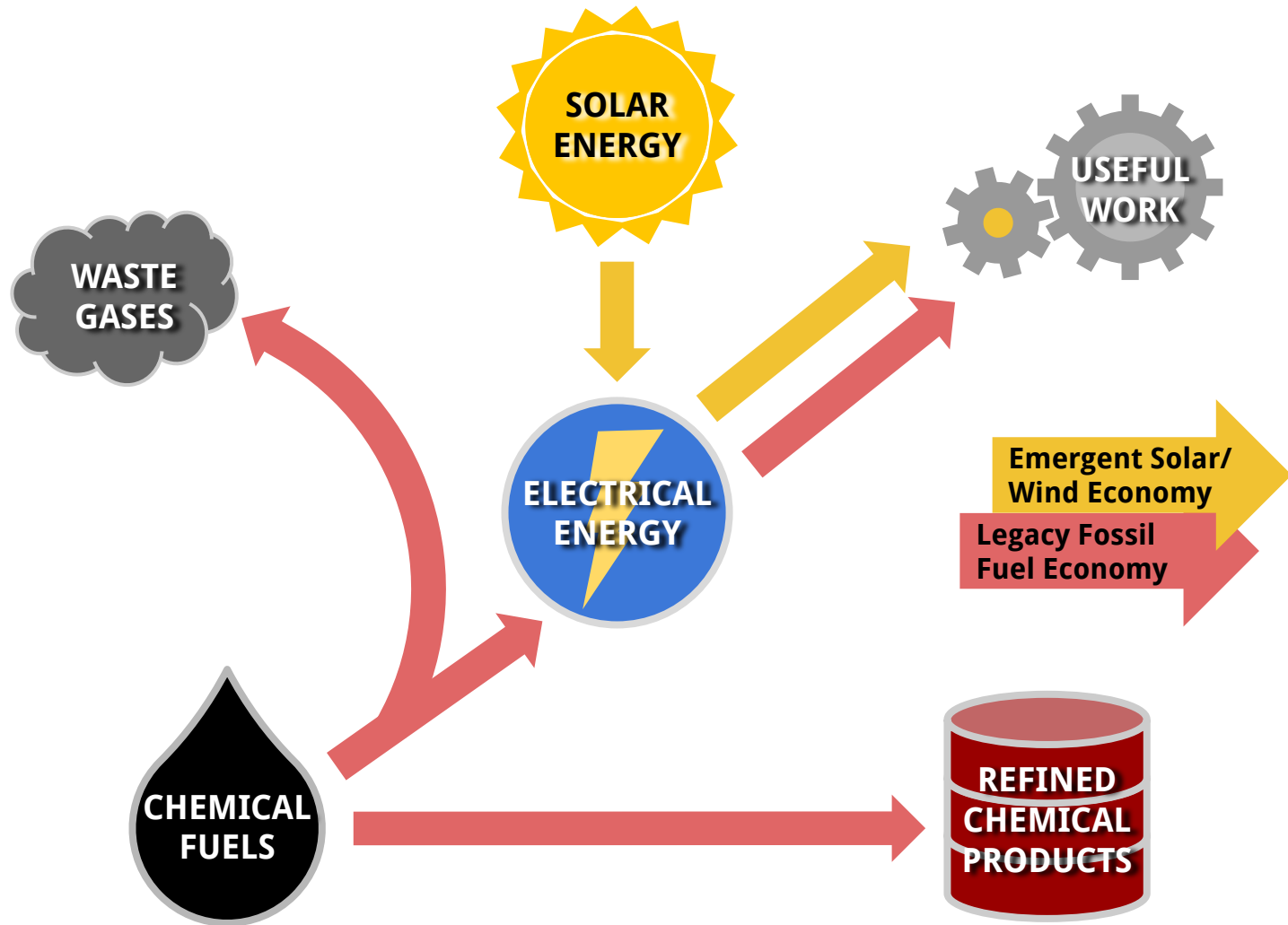
**Legacy Fossil
Fuel Economy**

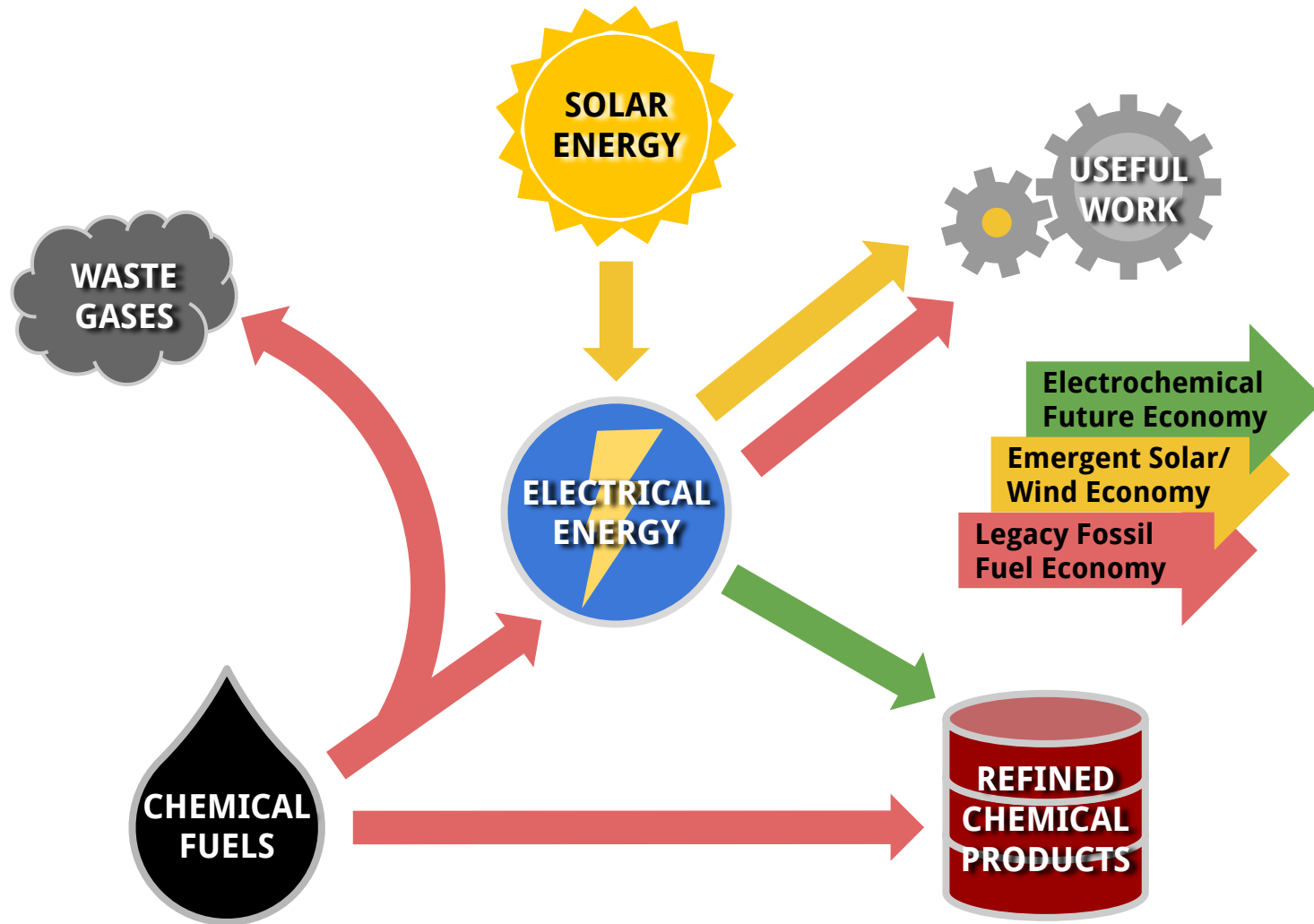


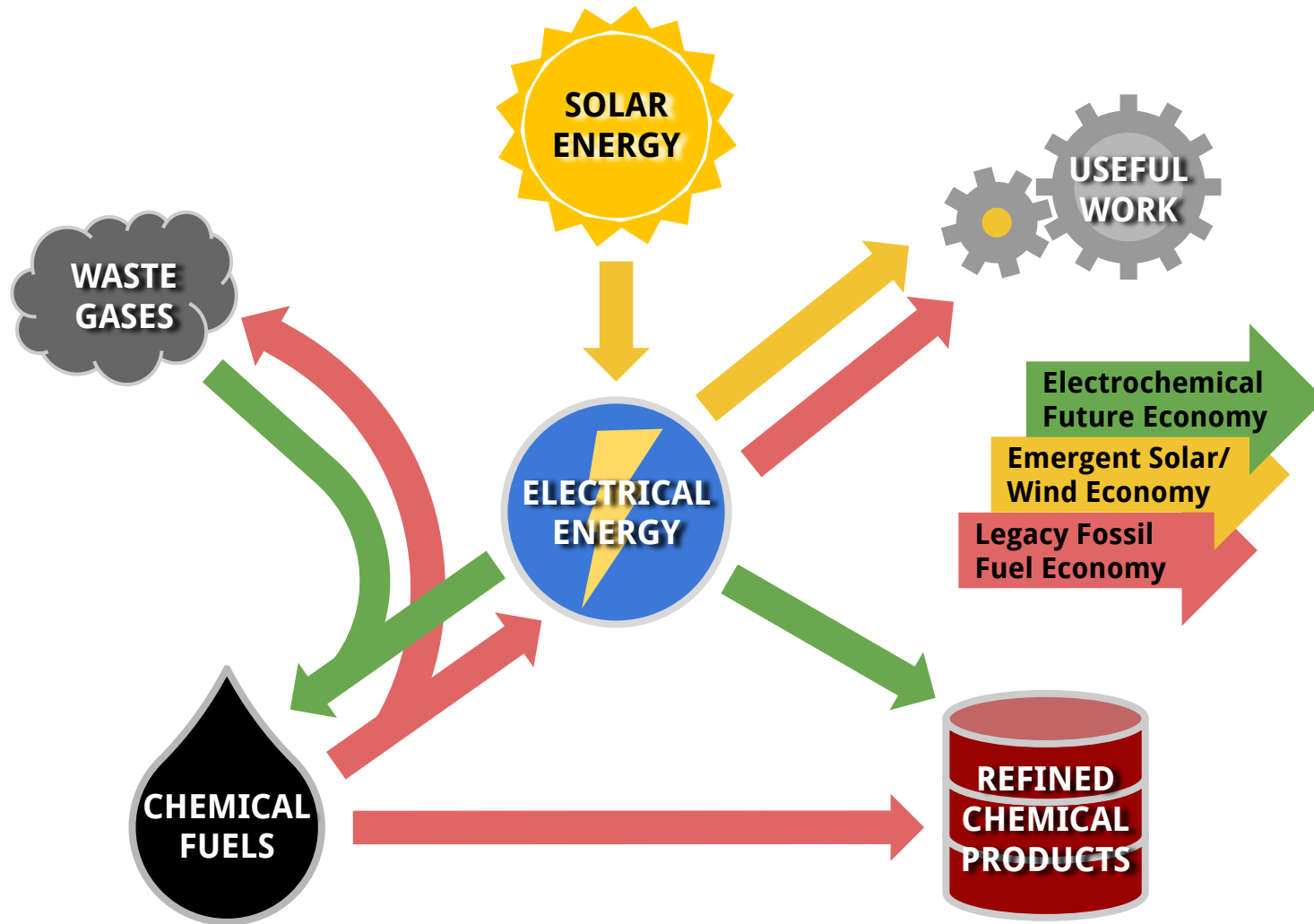








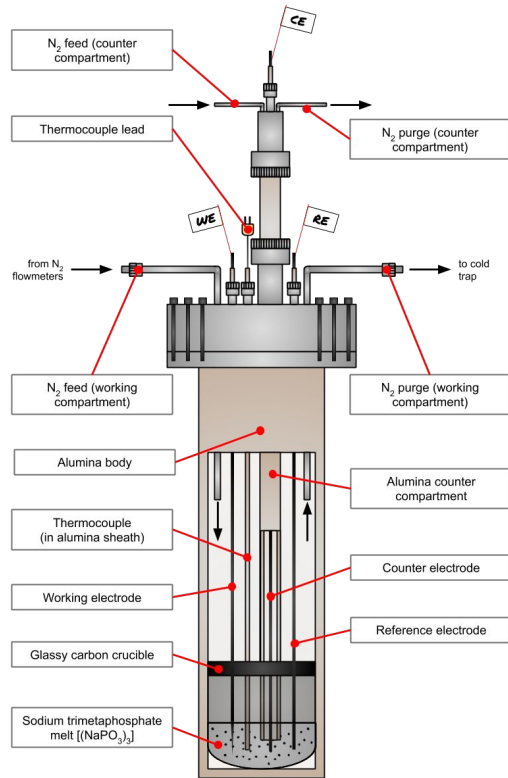




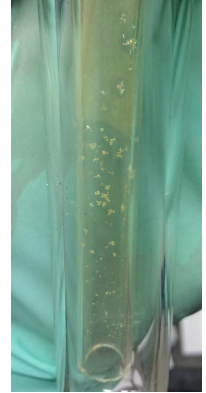
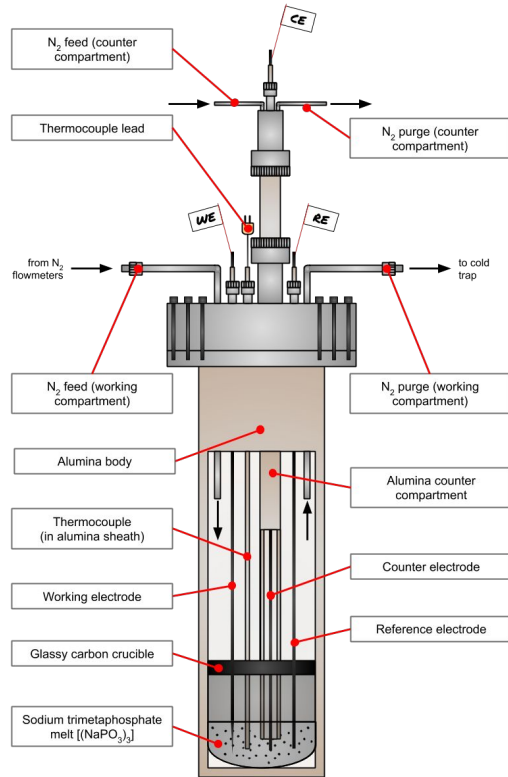
Short-Circuiting the Phosphorus Economy

the central role of P_4

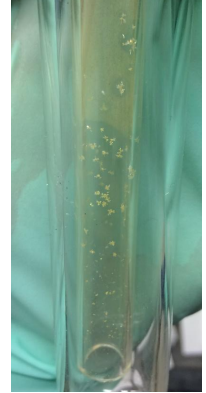
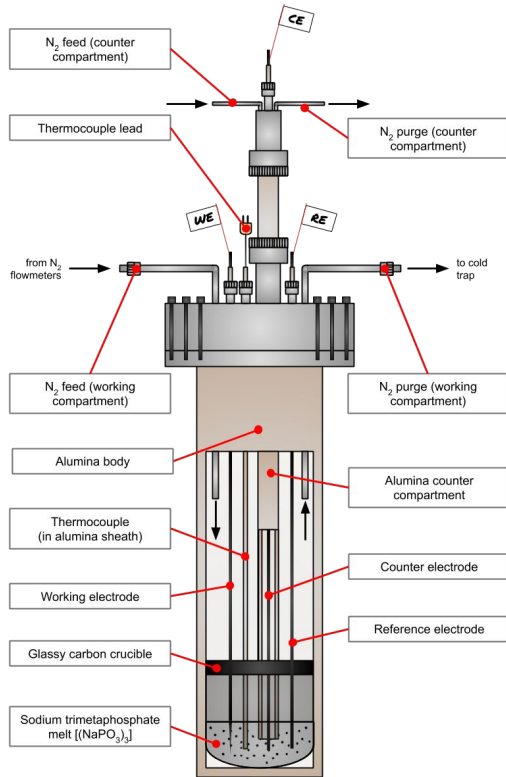
Reduction of Molten $[\text{NaPO}_3]_n$ to P_4



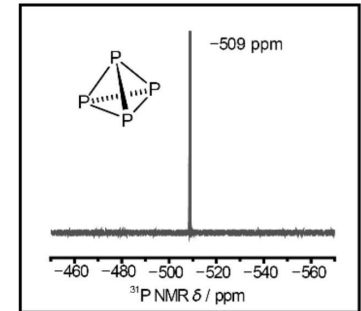
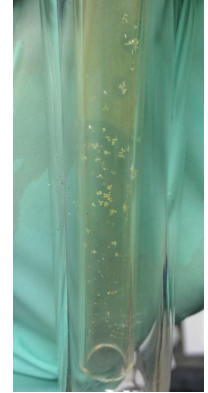
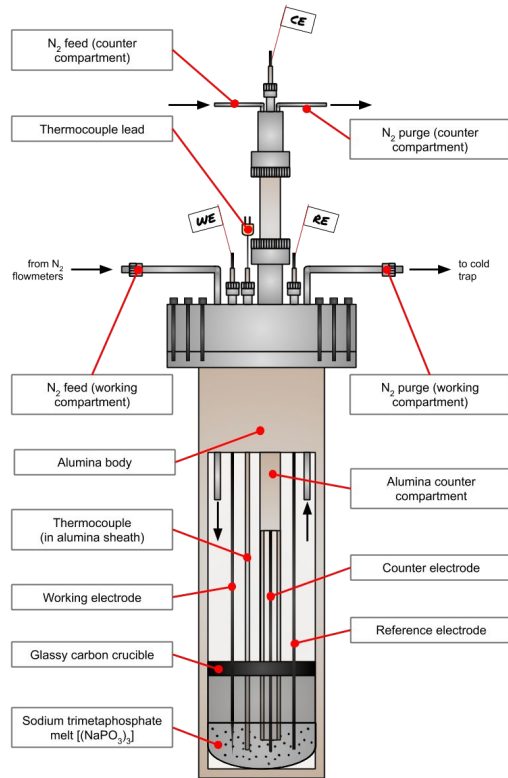
Reduction of Molten $[\text{NaPO}_3]_n$ to P_4



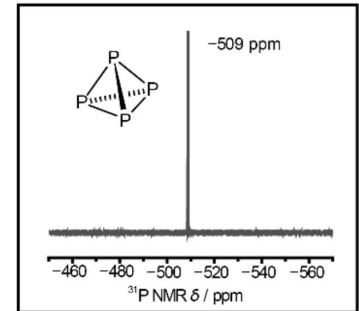
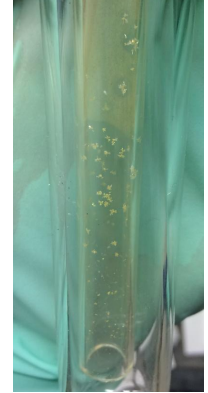
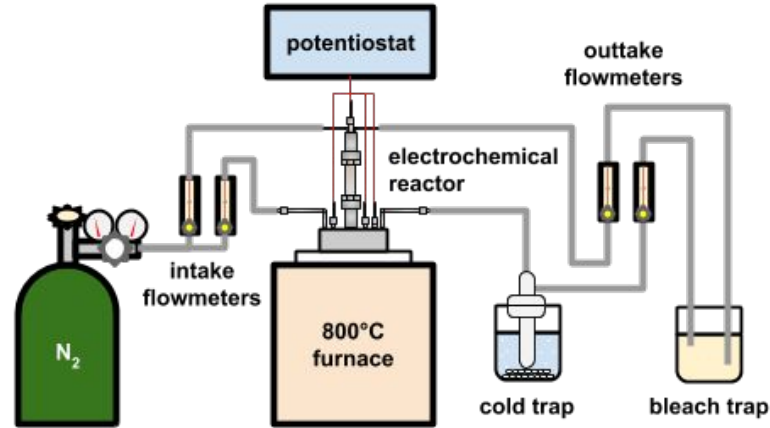
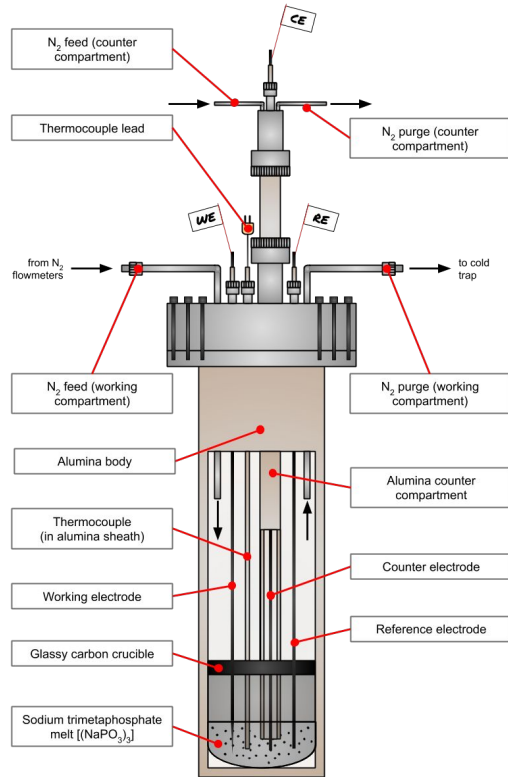
Reduction of Molten $[\text{NaPO}_3]_n$ to P_4



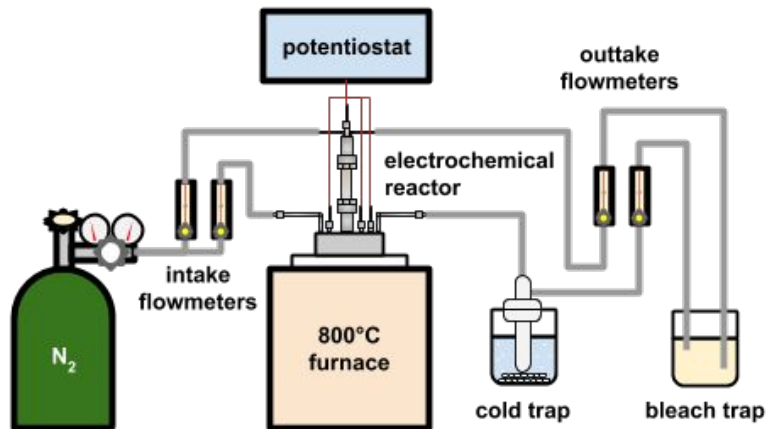
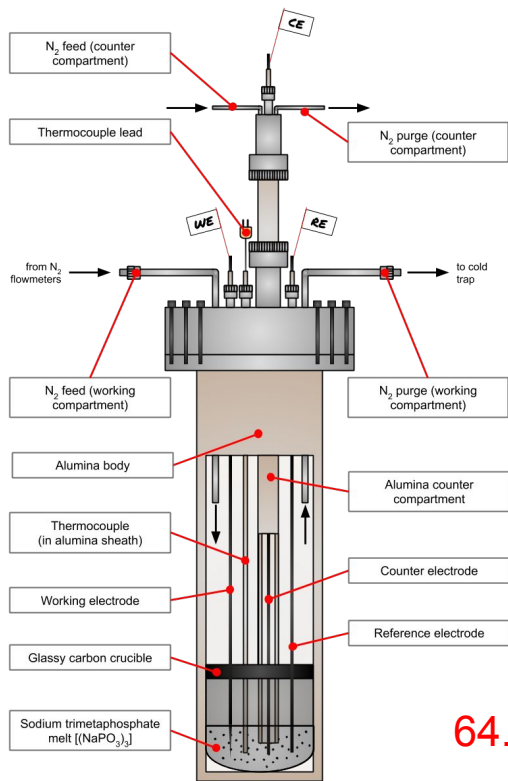
Reduction of Molten $[\text{NaPO}_3]_n$ to P_4



Reduction of Molten $[\text{NaPO}_3]_n$ to P_4

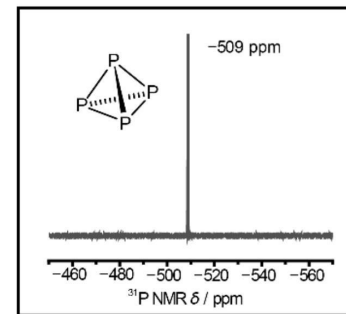


Reduction of Molten $[\text{NaPO}_3]_n$ to P_4

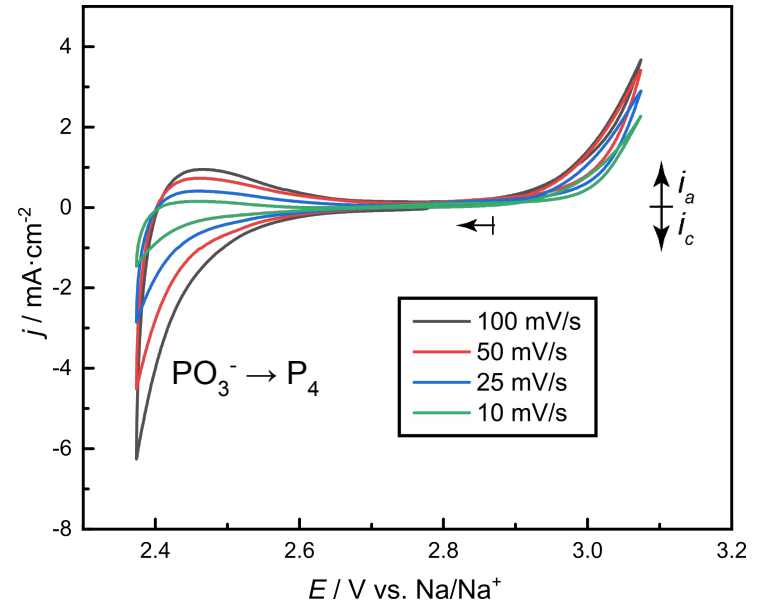


Peak FE: 95%

64.5% observed out of 68% gas flowthrough

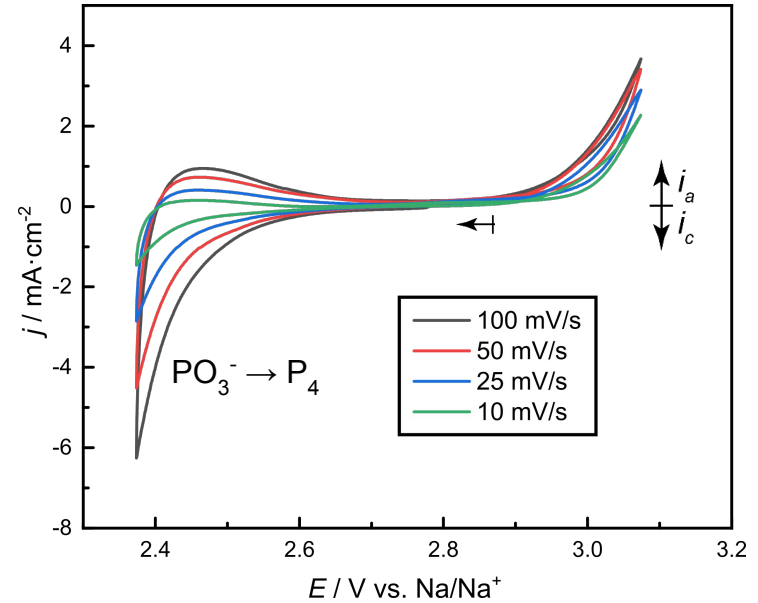


Determining PRR Overpotential



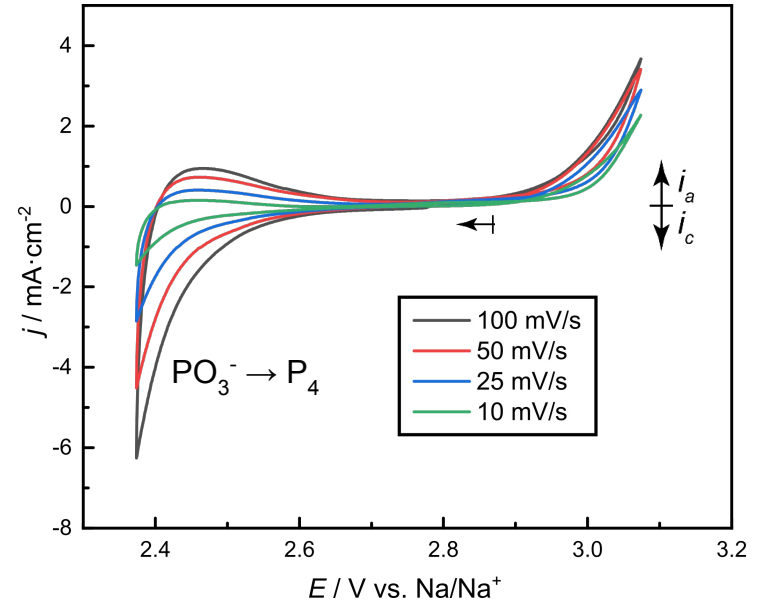
Determining PRR Overpotential

- Need E° to determine η



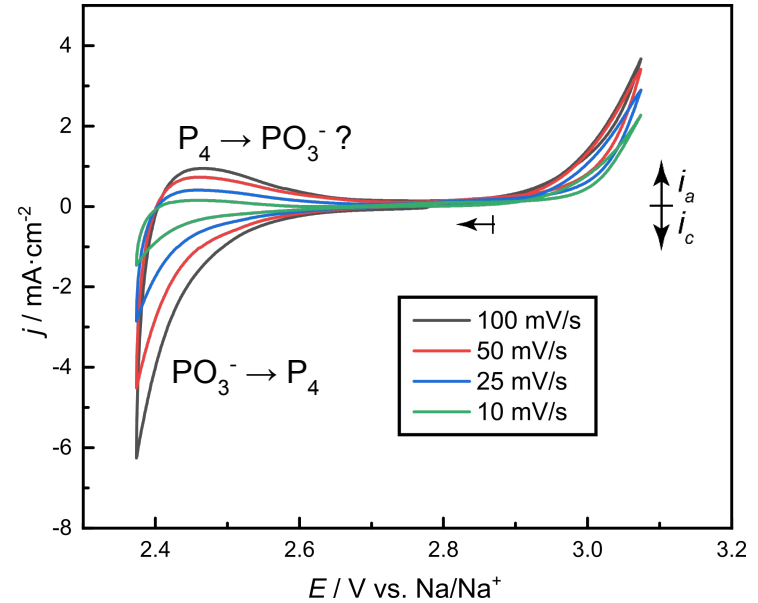
Determining PRR Overpotential

- Need E° to determine η
 - No theory or lit estimates, must determine empirically



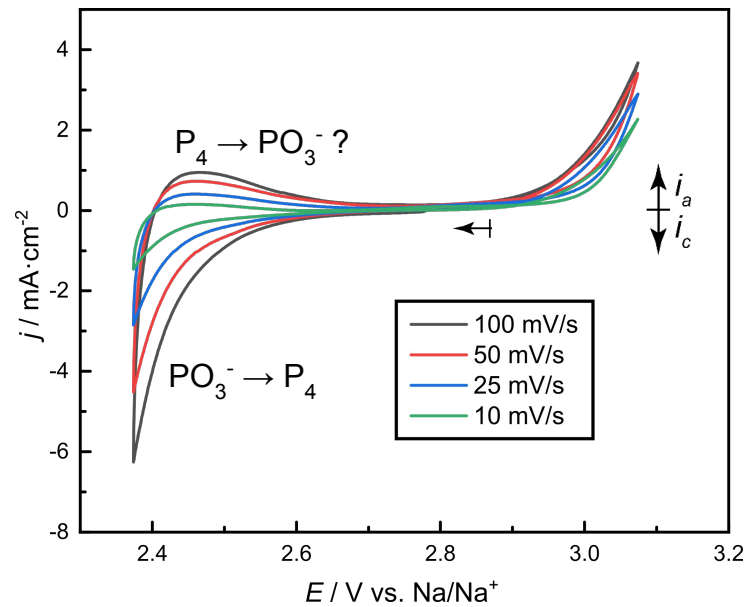
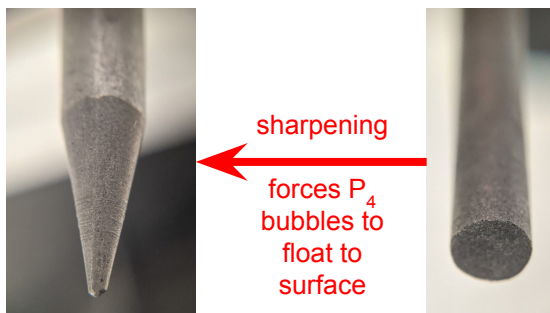
Determining PRR Overpotential

- Need E° to determine η
 - No theory or lit estimates, must determine empirically



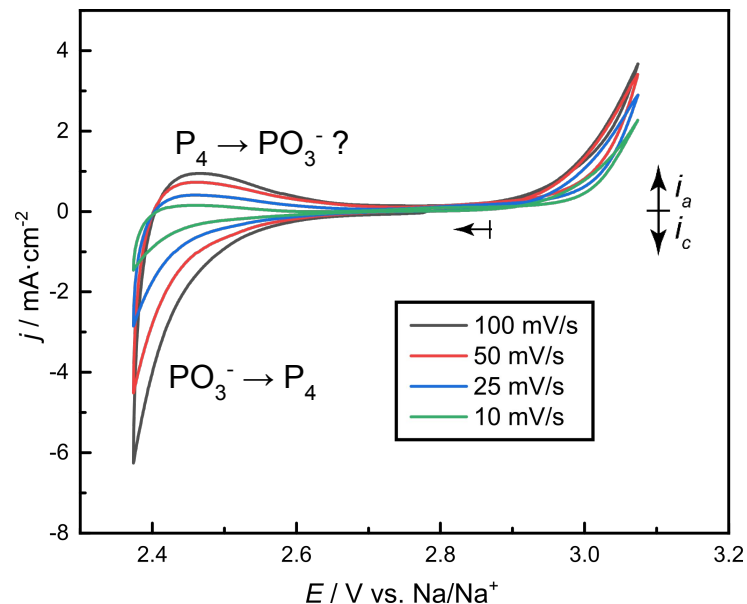
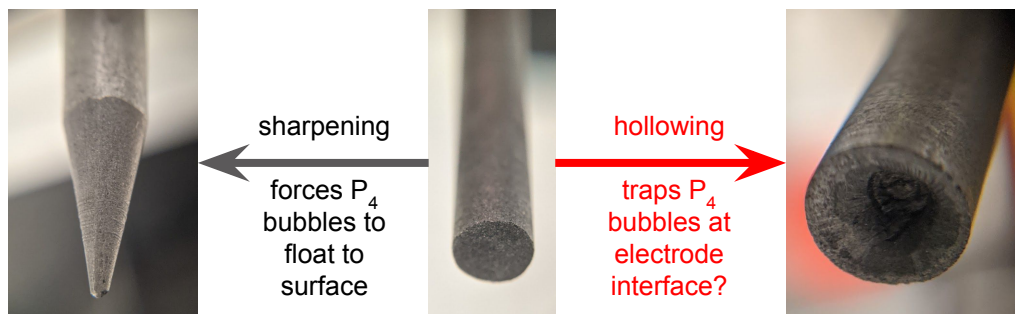
Determining PRR Overpotential

- Need E° to determine η
 - No theory or lit estimates, must determine empirically

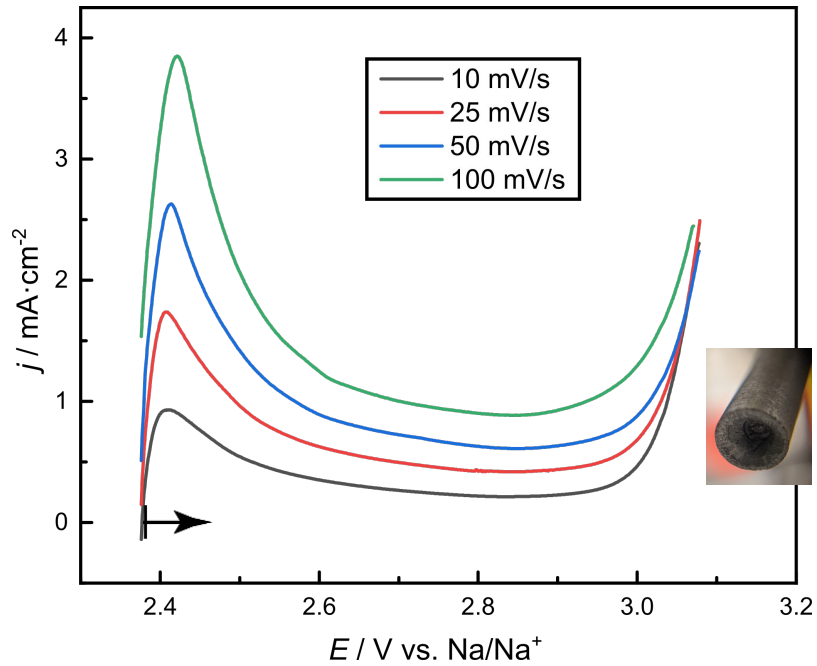


Determining PRR Overpotential

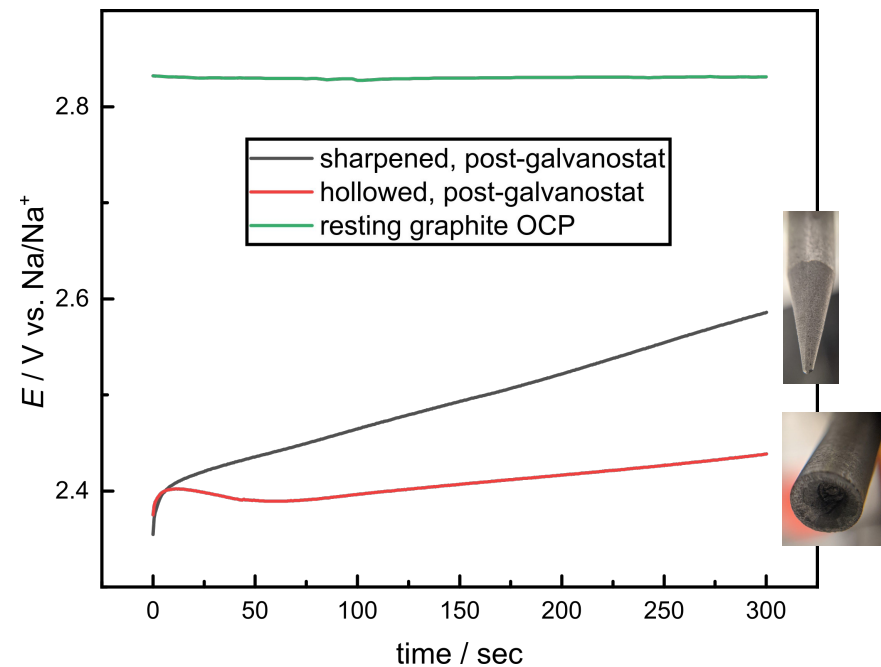
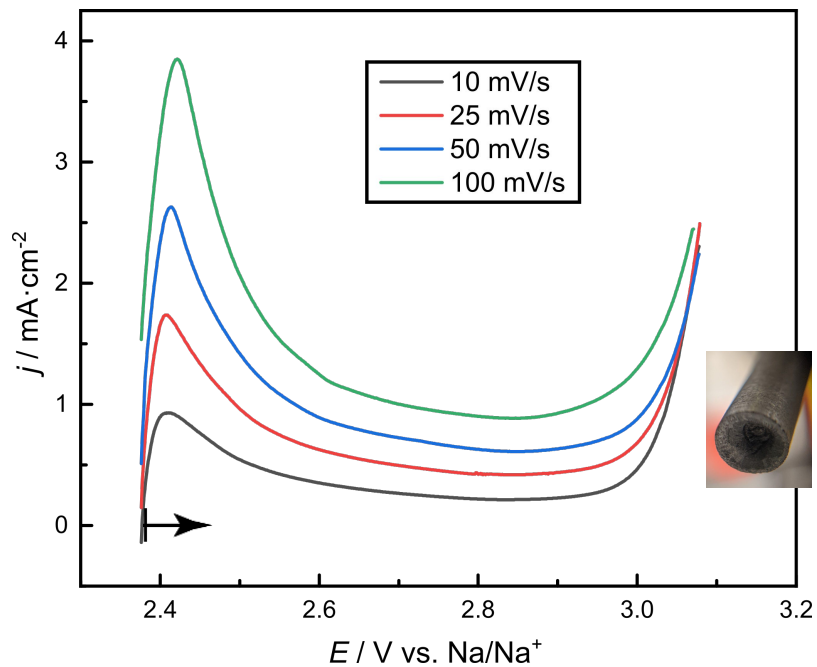
- Need E° to determine η
 - No theory or lit estimates, must determine empirically



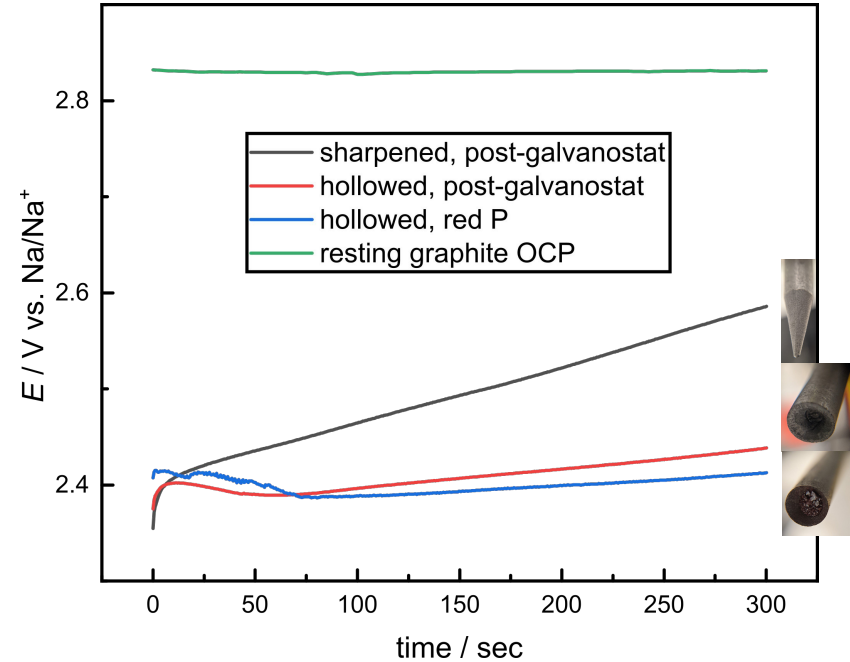
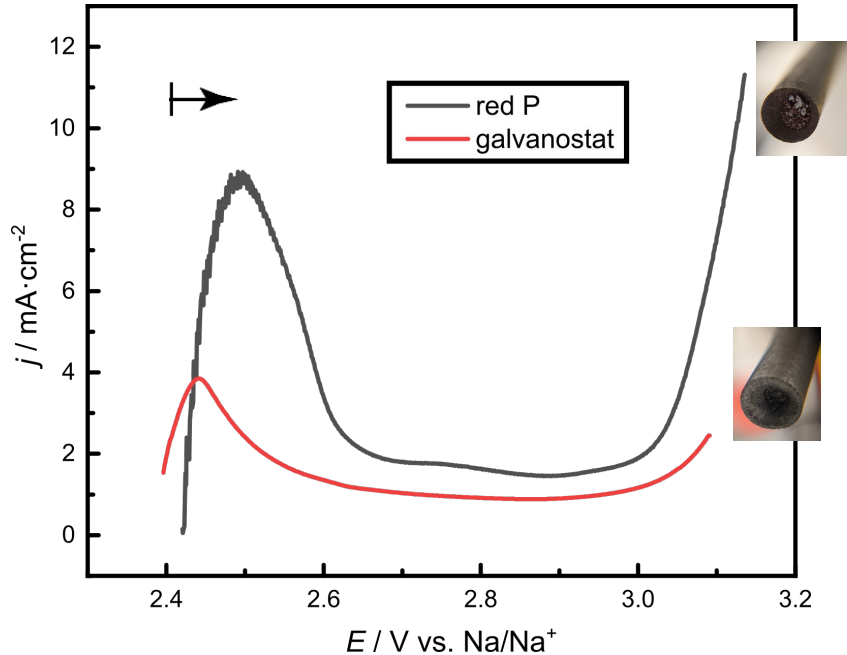
Hollowed Electrode Enables P_4 Trapping



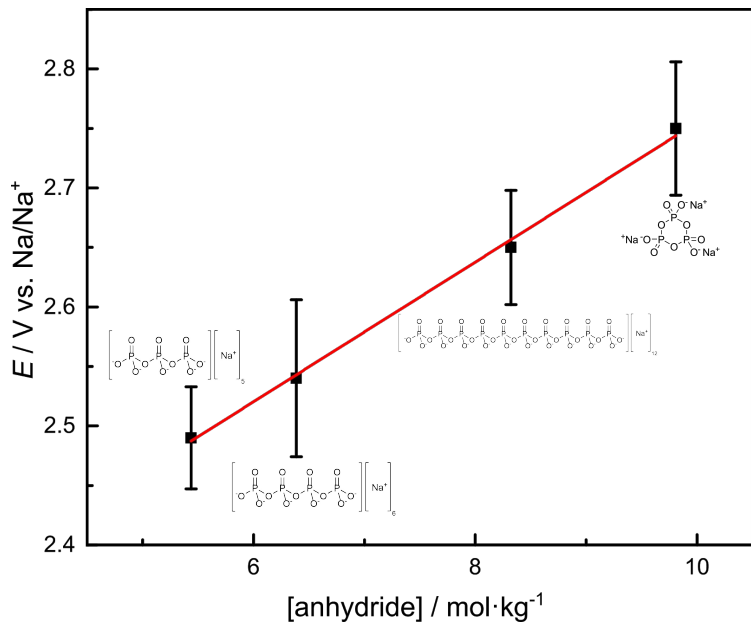
Hollowed Electrode Enables P_4 Trapping



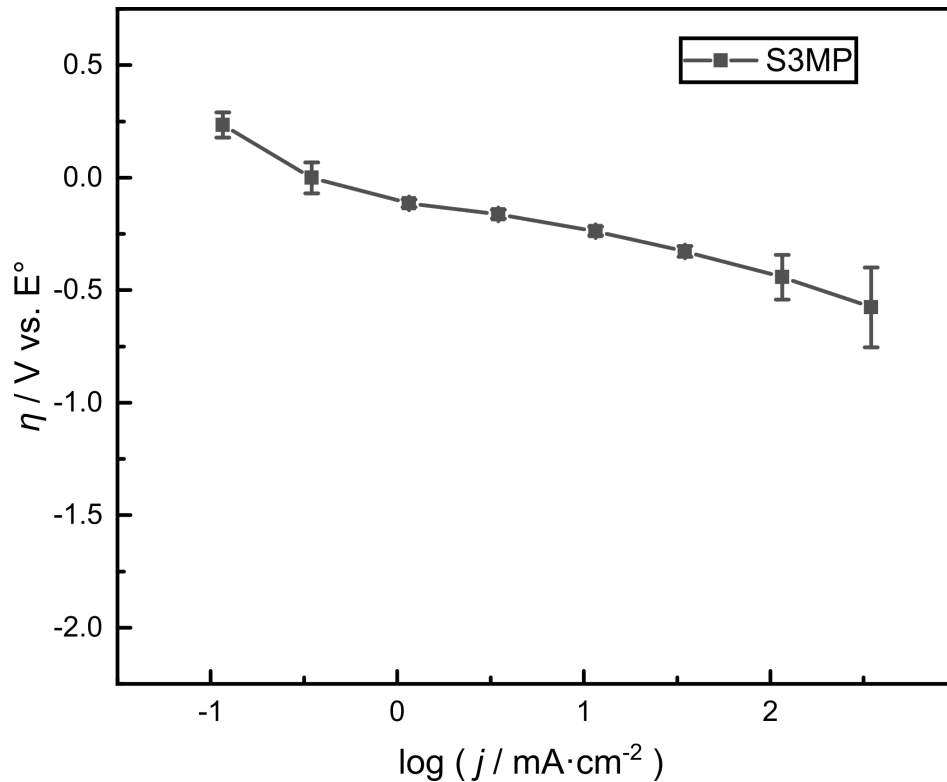
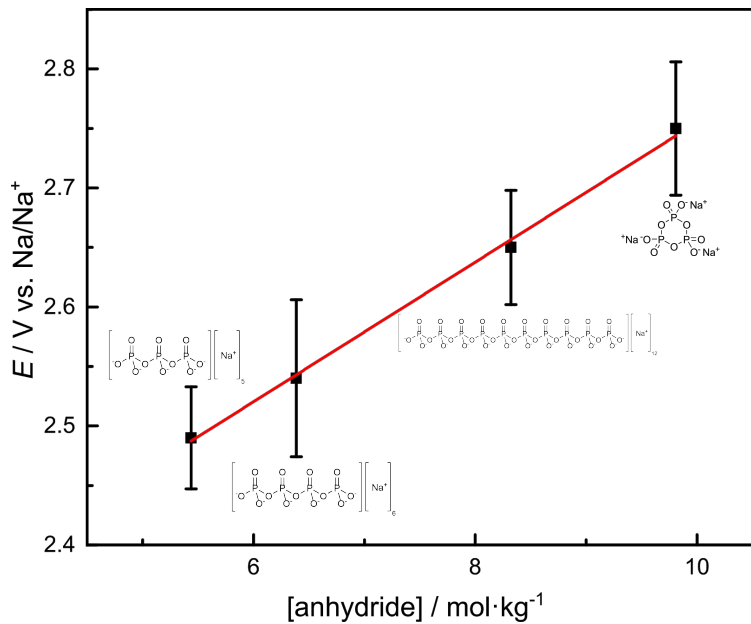
Product Dosing Confirms P_4 Potential



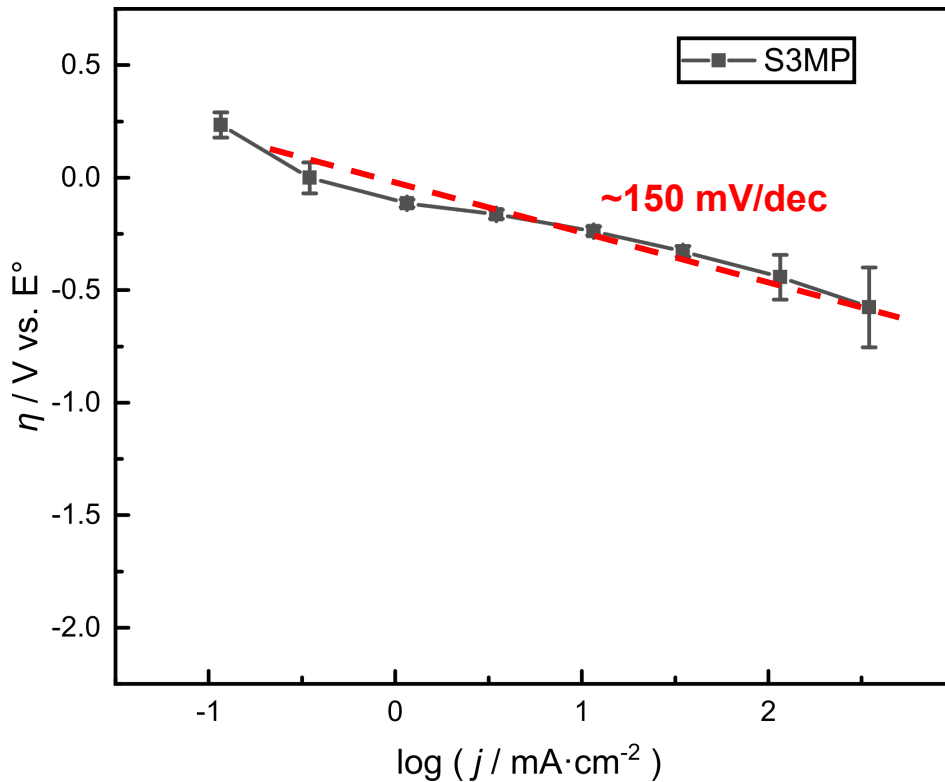
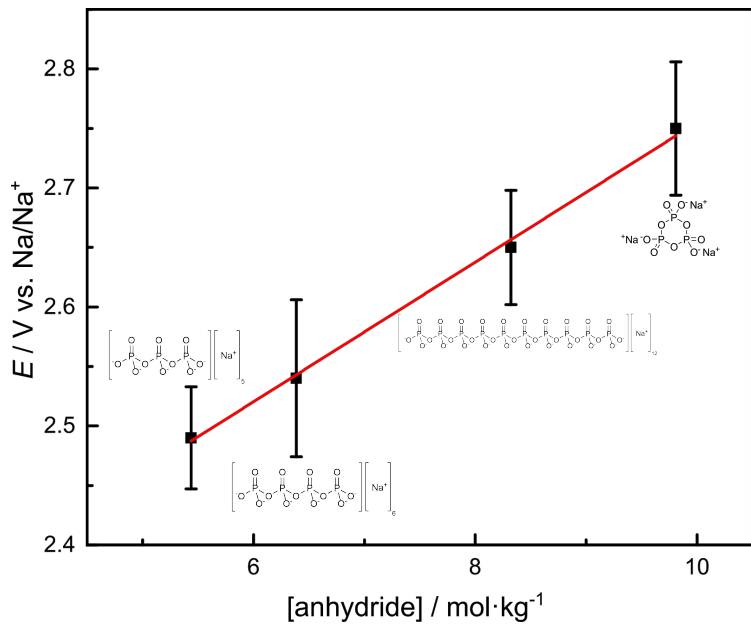
Anhydride Dependence of PRR



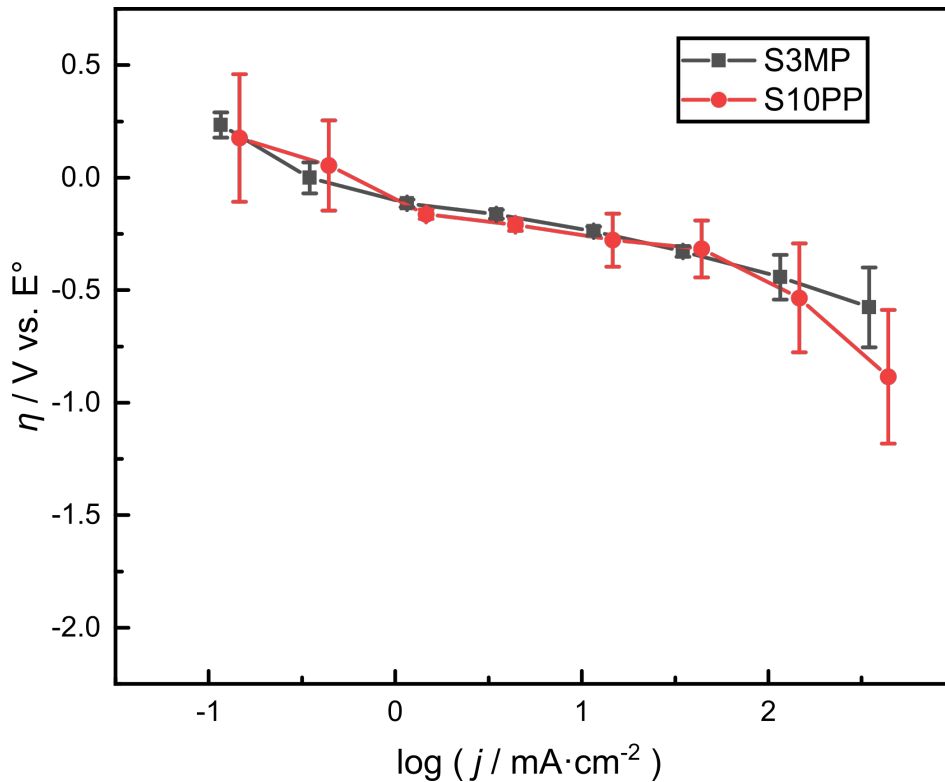
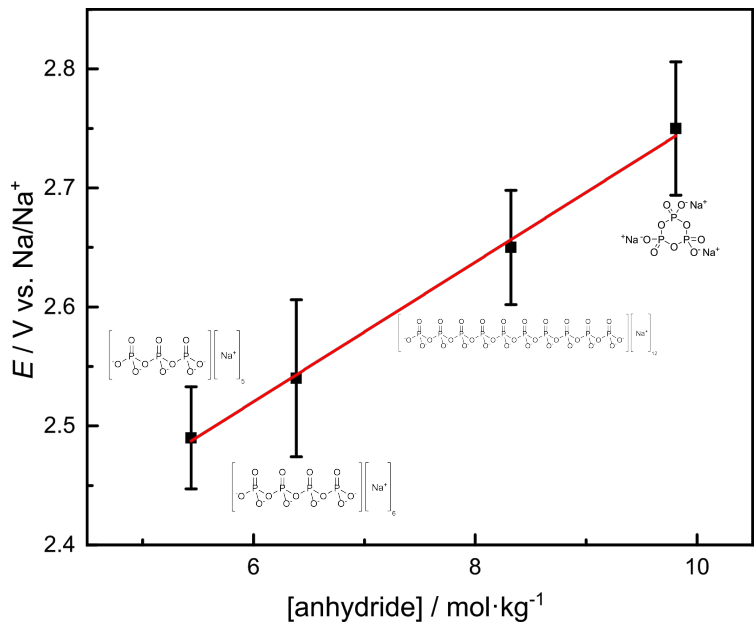
Anhydride Dependence of PRR



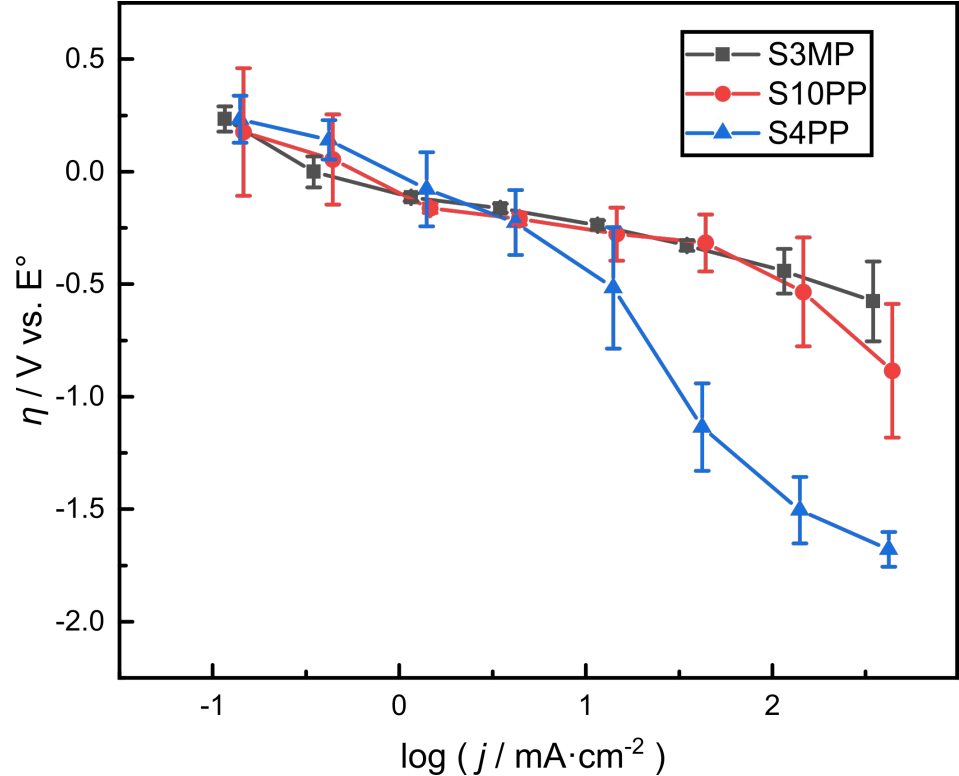
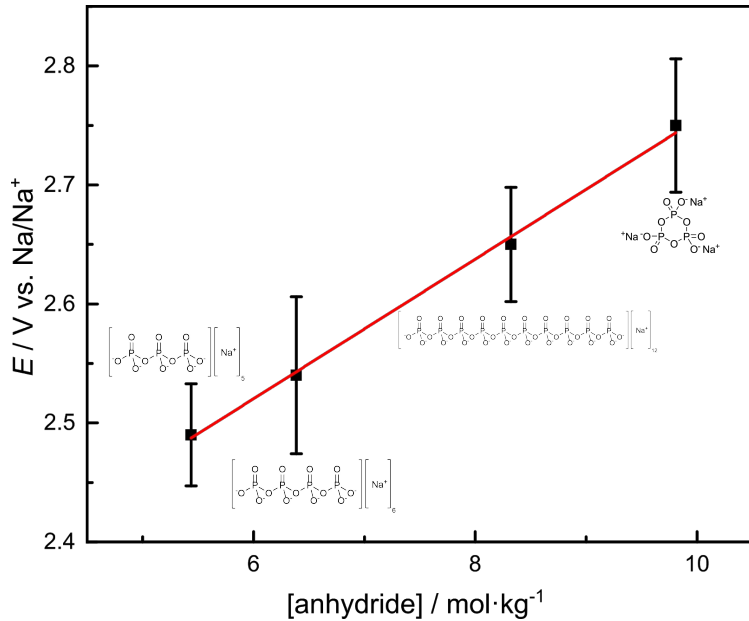
Anhydride Dependence of PRR



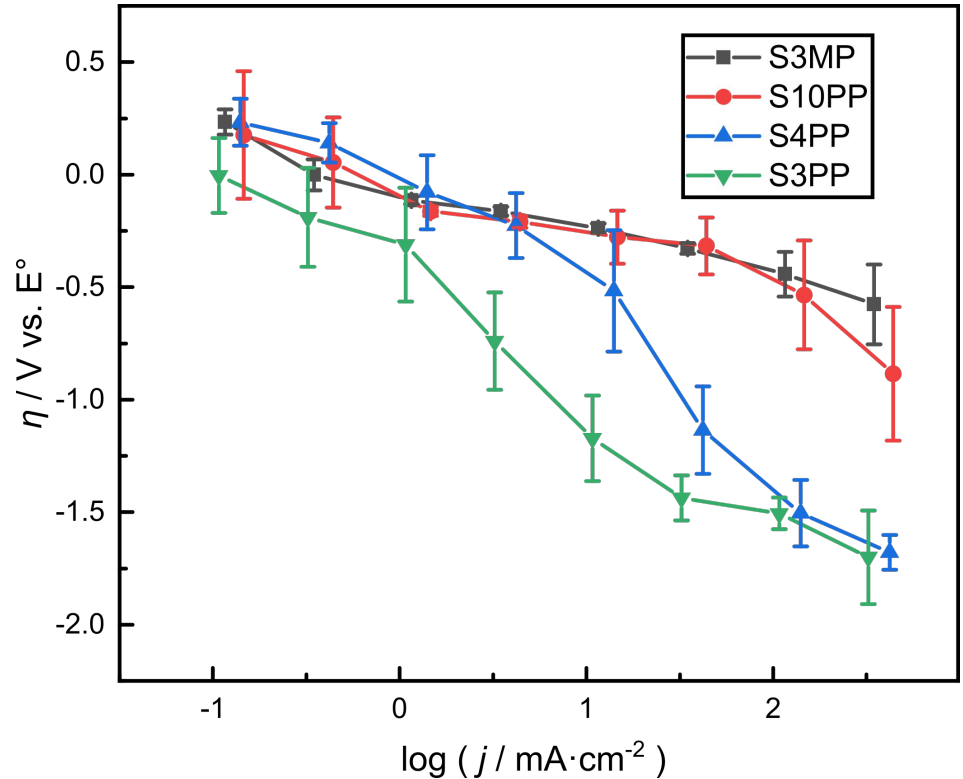
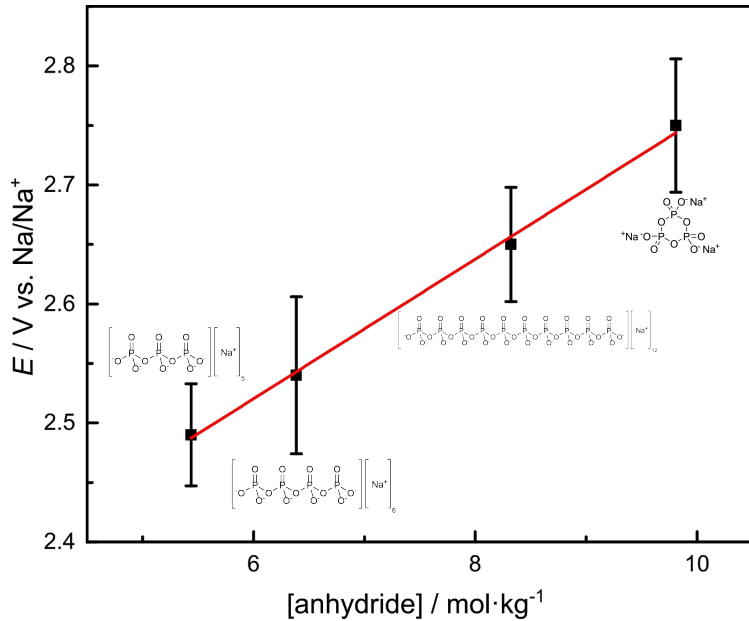
Anhydride Dependence of PRR



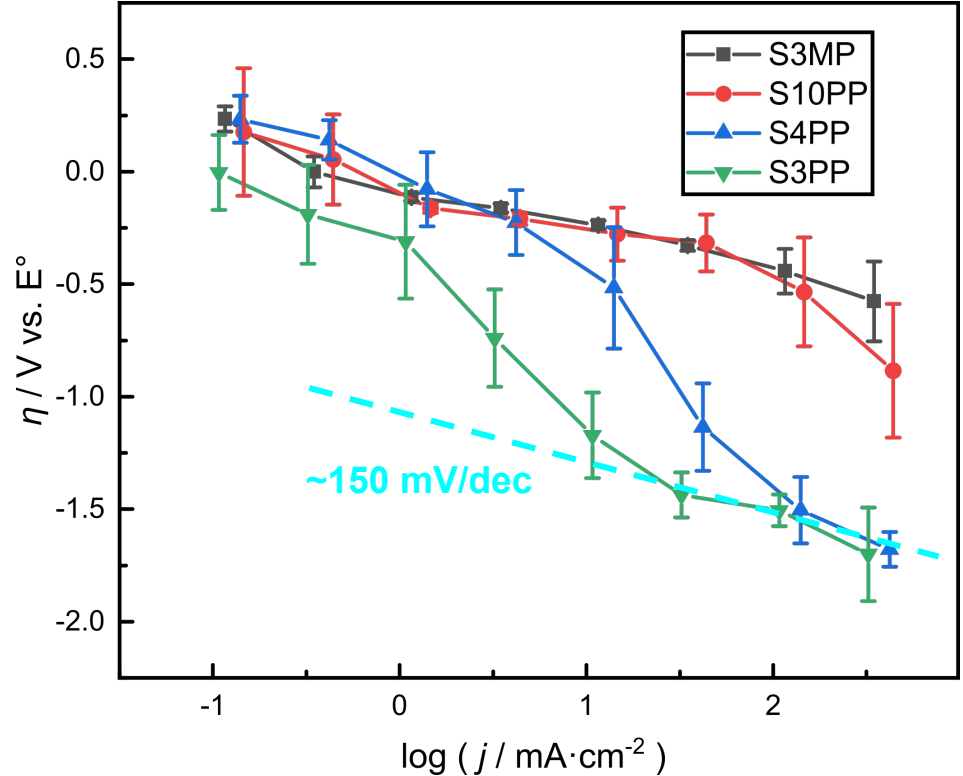
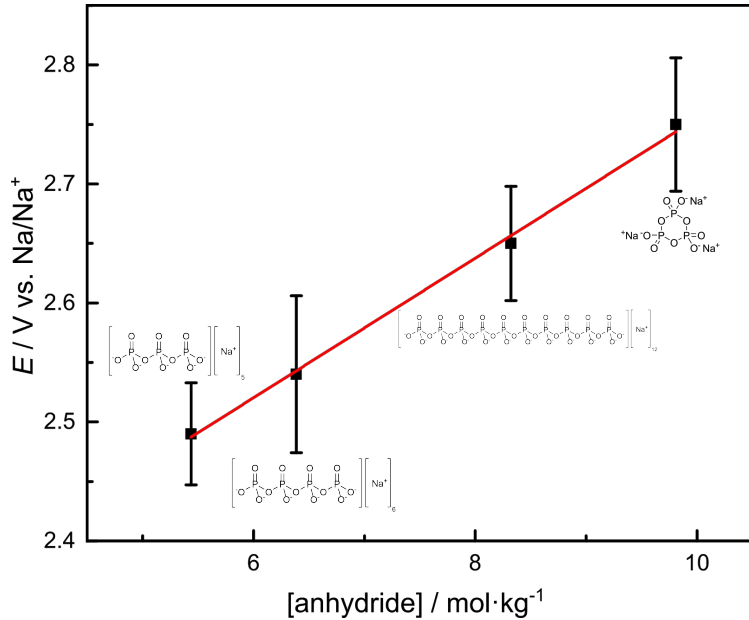
η Increases as [anhydride] Depletes



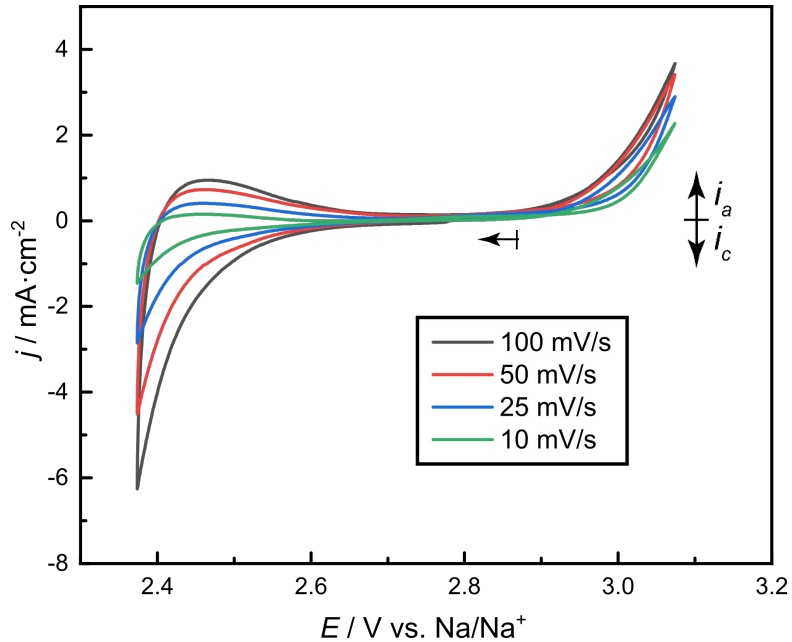
η Increases as [anhydride] Depletes



Tafel Curves Shift at Low [Anhydride]

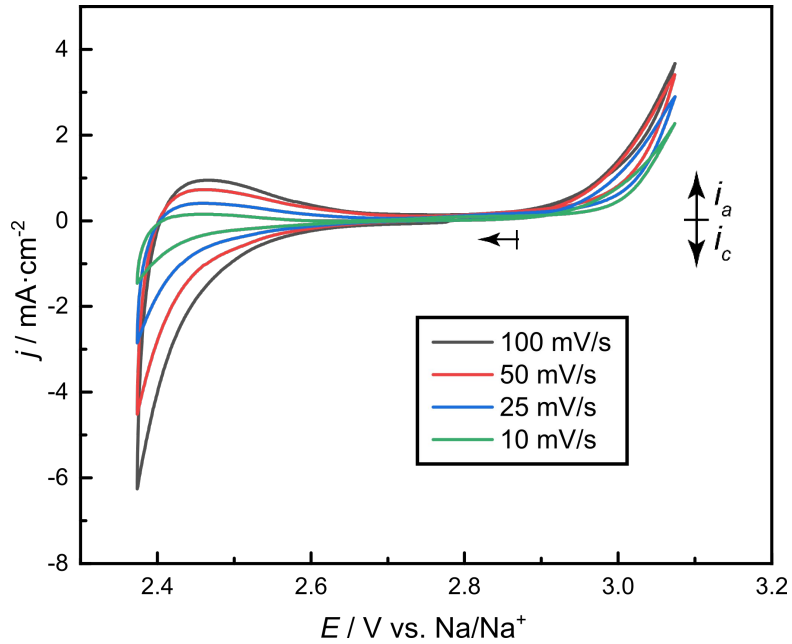


Simulations Accord EEC Mechanism

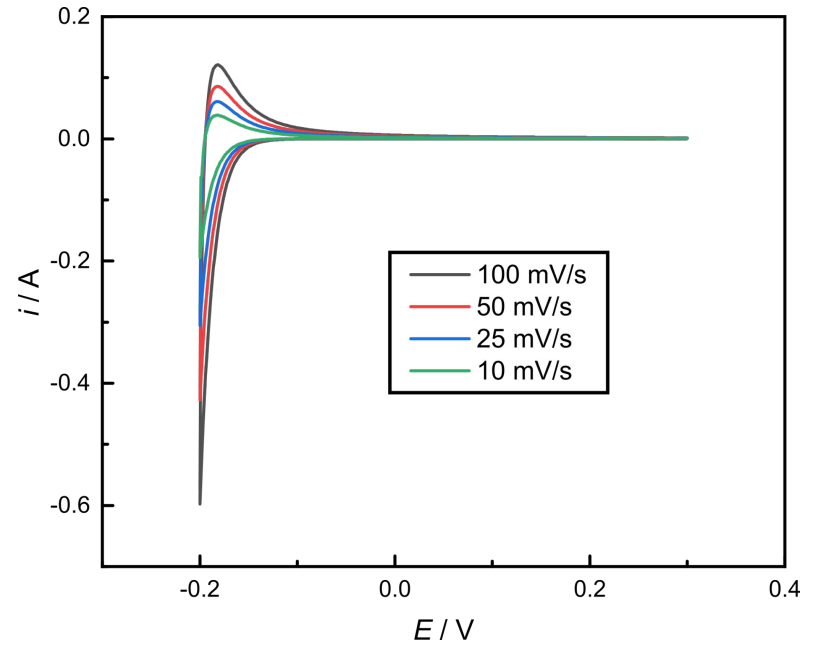


observed CV

Simulations Accord EEC Mechanism

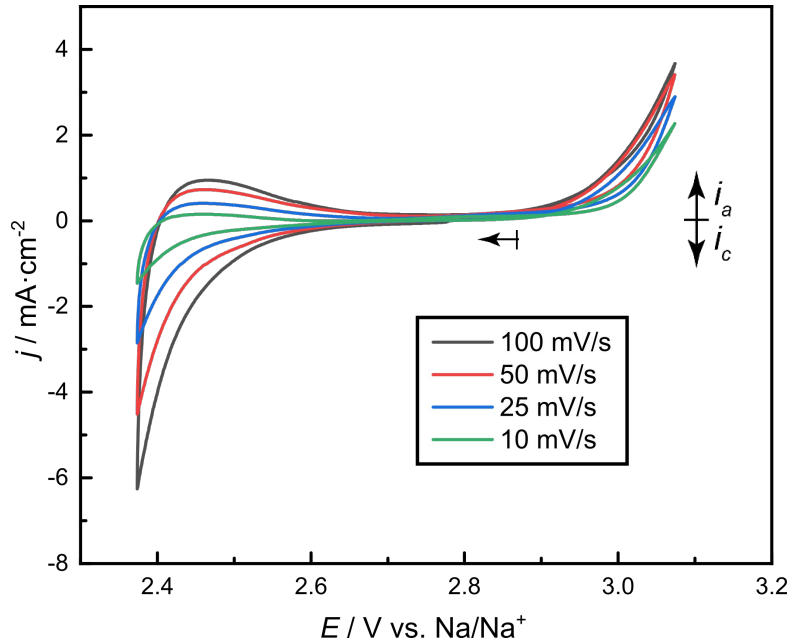


observed CV

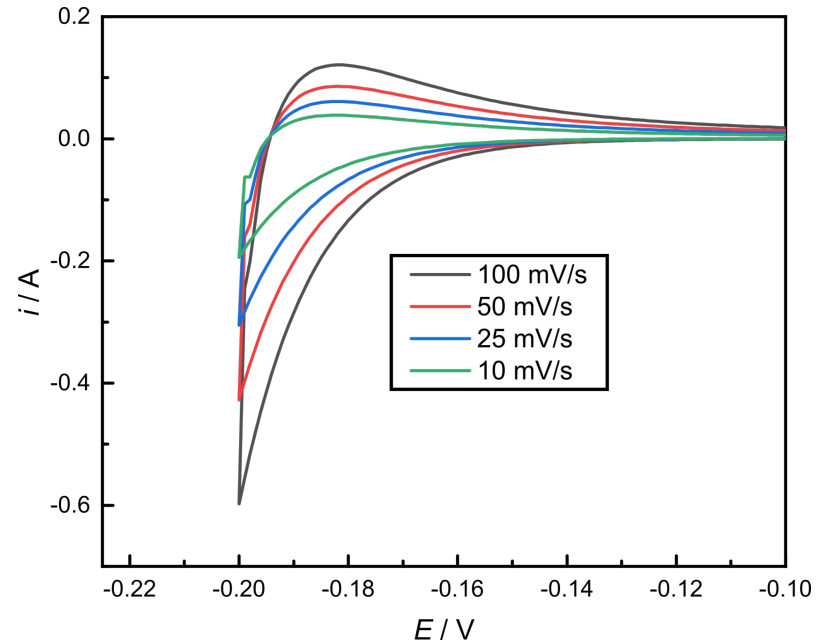


simulated CV

Simulations Accord EEC Mechanism

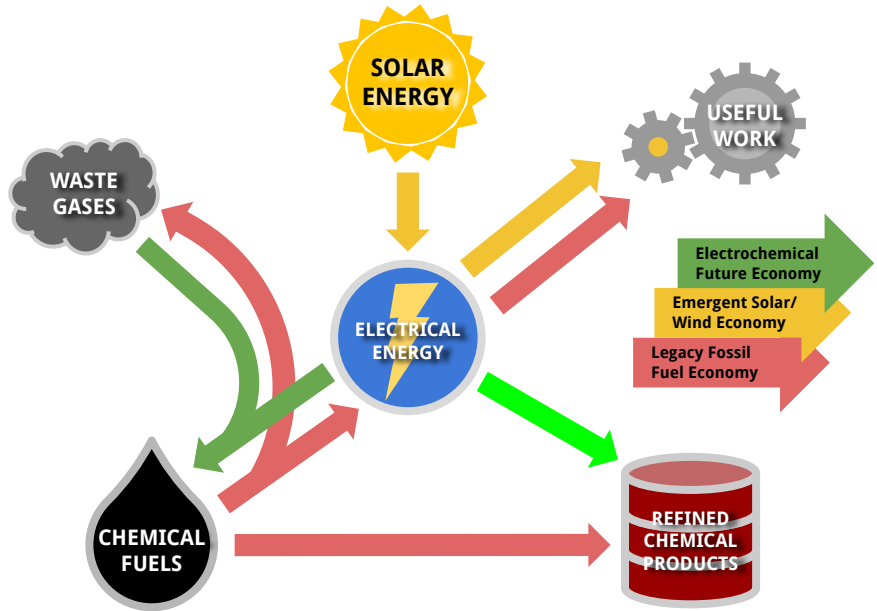


observed CV



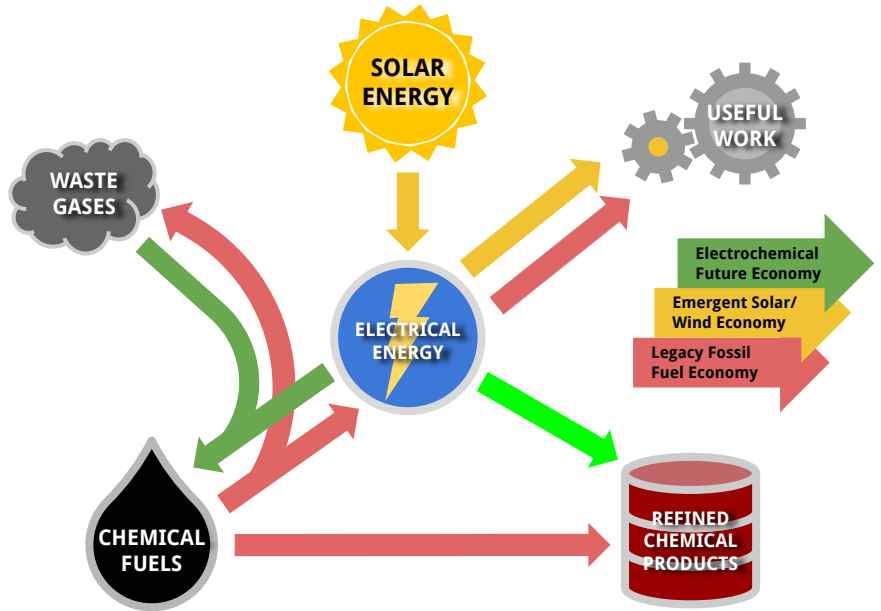
simulated CV

Conclusions & Outlook



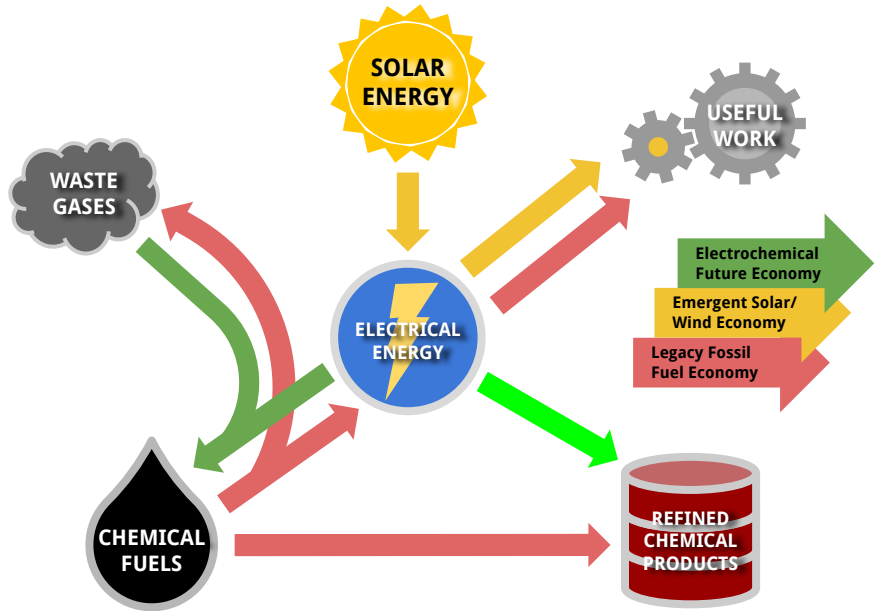
Conclusions & Outlook

- Electrochemical PRR is extremely efficient



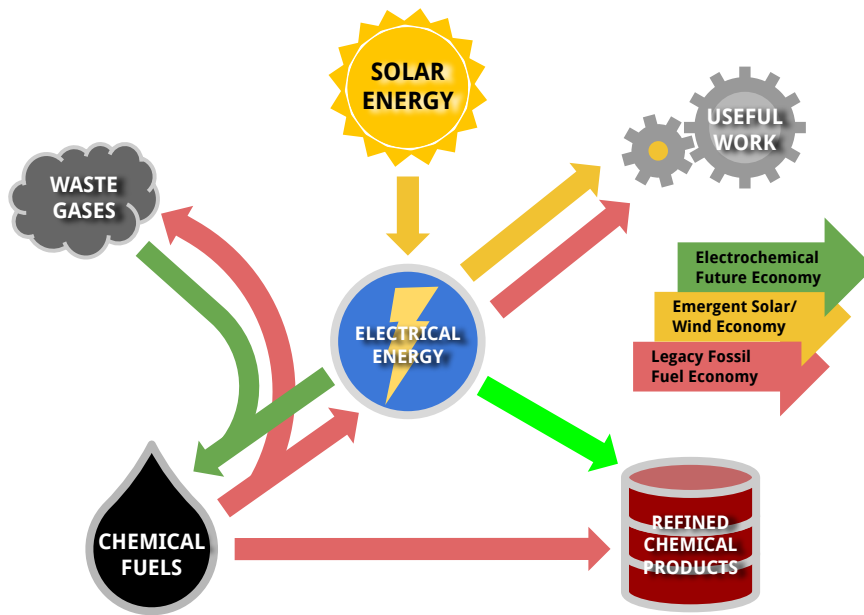
Conclusions & Outlook

- Electrochemical PRR is extremely efficient
 - Near 100% atom and energetic efficiencies



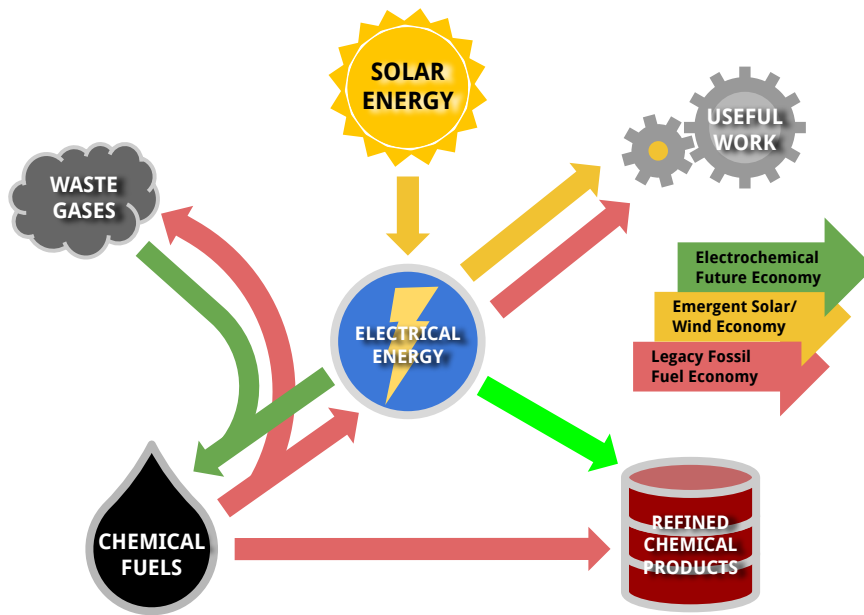
Conclusions & Outlook

- Electrochemical PRR is extremely efficient
 - Near 100% atom and energetic efficiencies
- Milder than incumbent process (1500 °C)



Conclusions & Outlook

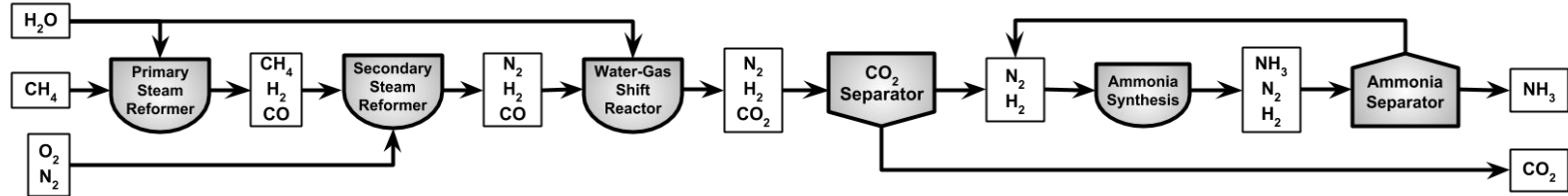
- Electrochemical PRR is extremely efficient
 - Near 100% atom and energetic efficiencies
- Milder than incumbent process (1500 °C)
- Potential to be zero-carbon (anodic OER)



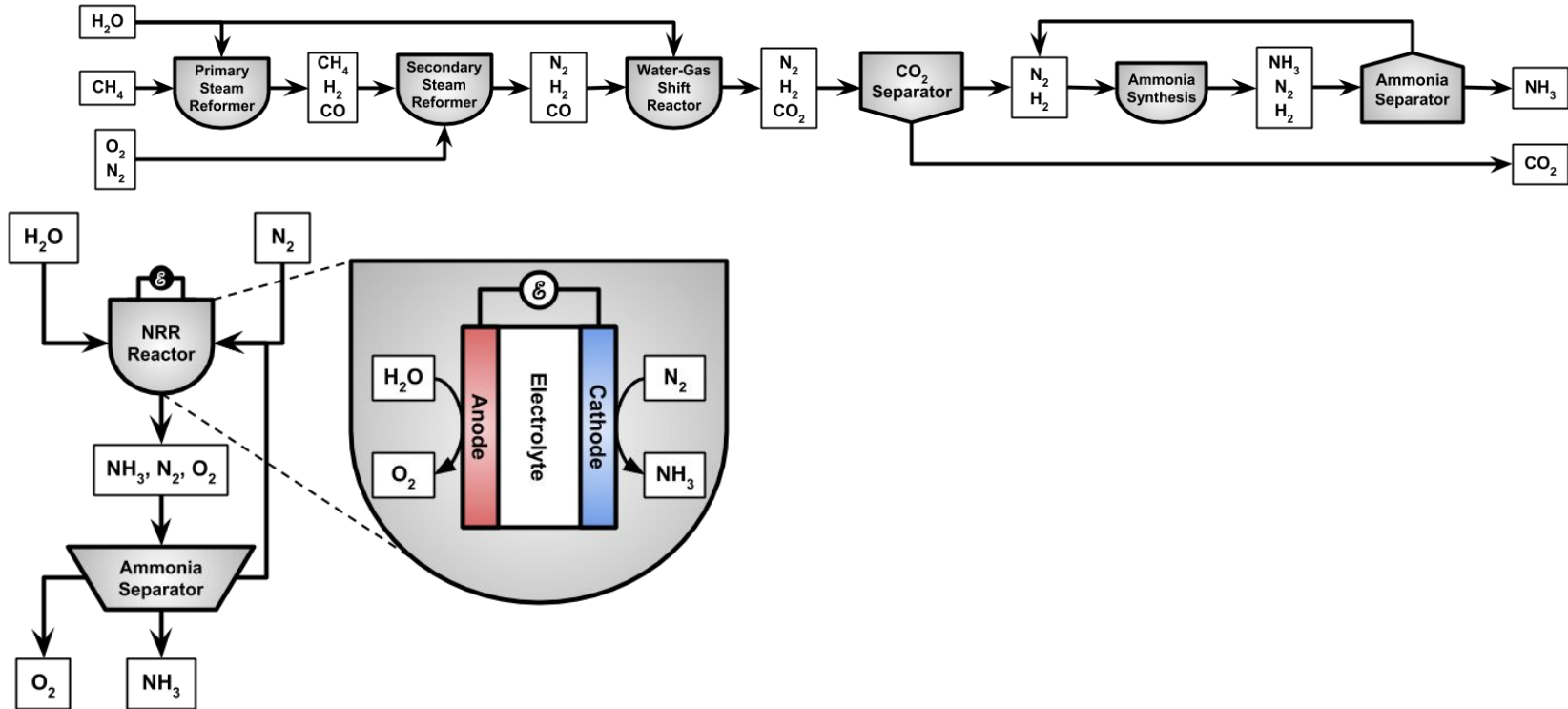
Electrochemical Nitrogen Reduction

routes to clean fertilizer synthesis

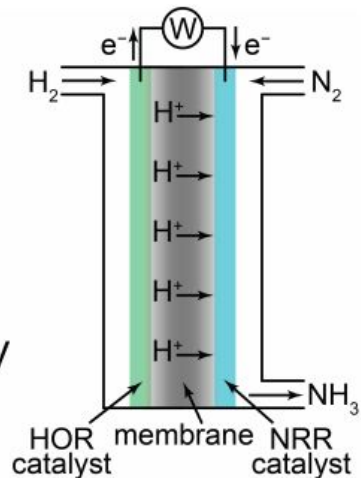
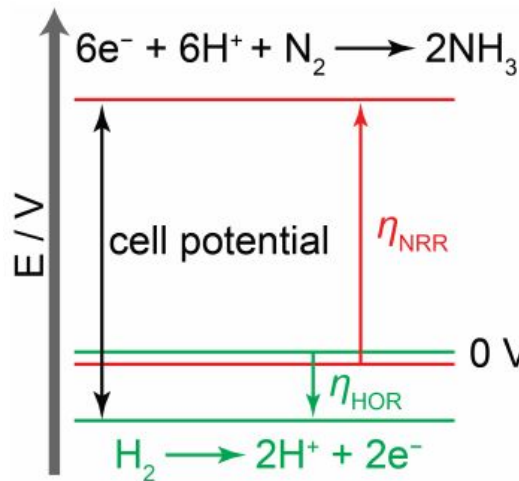
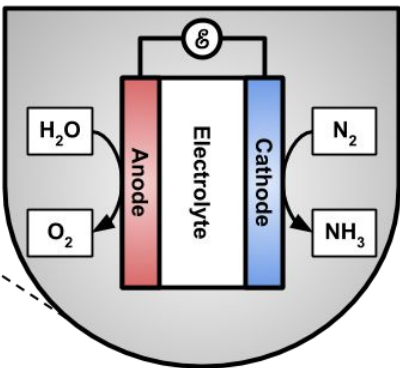
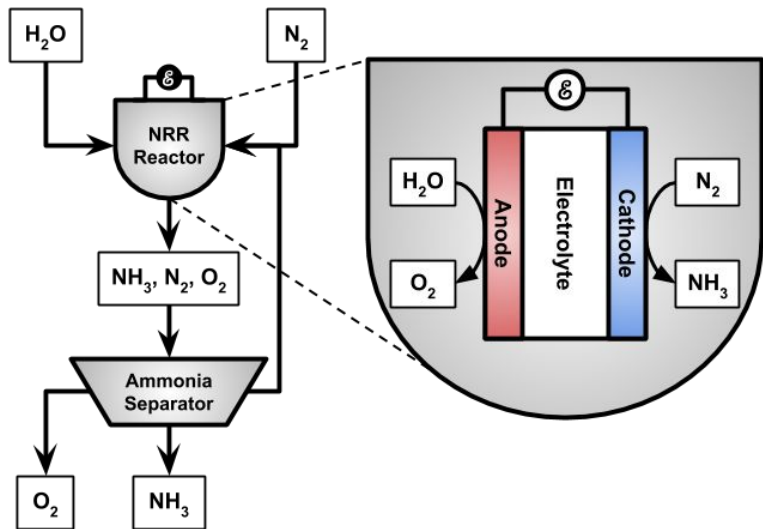
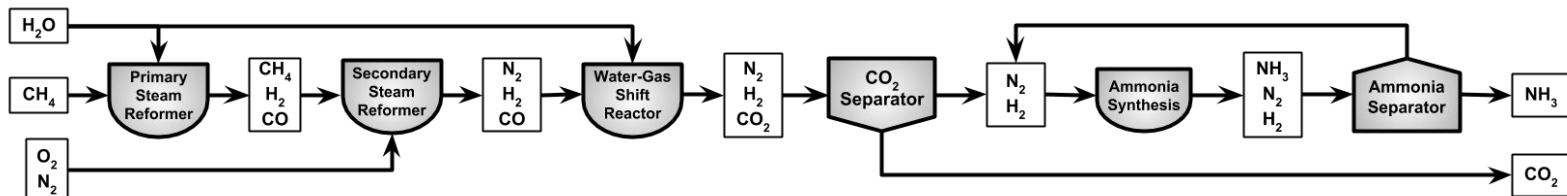
High-Pressure N₂ Electroreduction



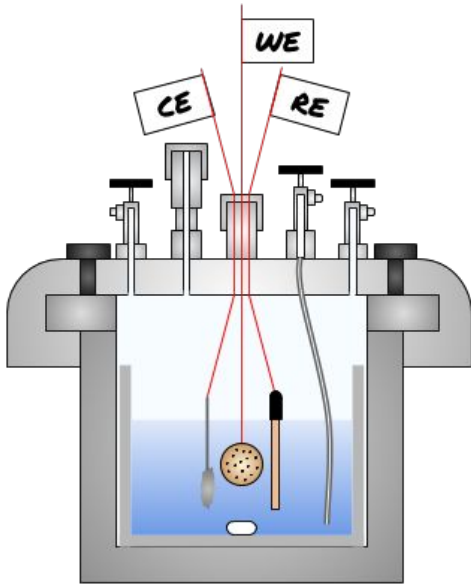
High-Pressure N₂ Electroreduction



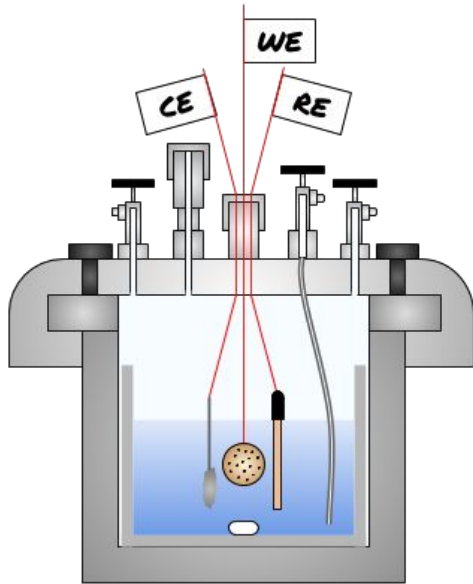
High-Pressure N₂ Electroreduction



Custom High-Pressure NRR Setup

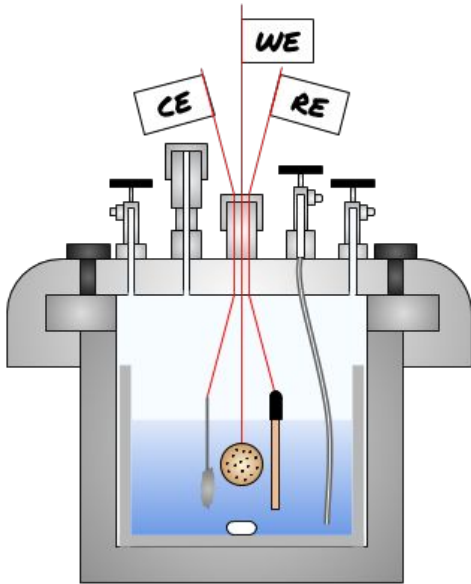


Custom High-Pressure NRR Setup



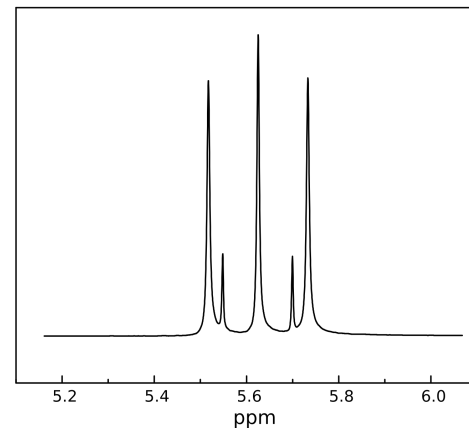
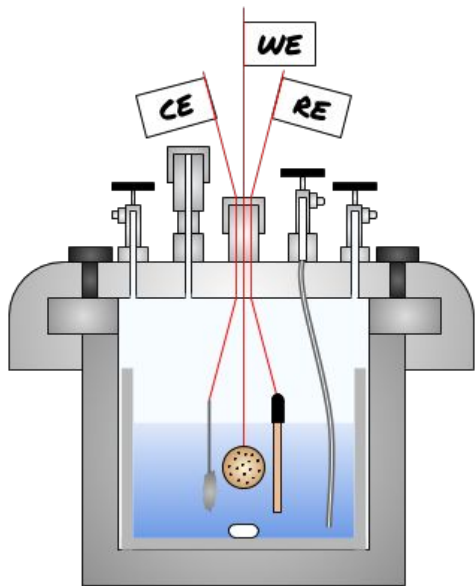
Custom High-Pressure NRR Setup

Quantify by colorimetry



Custom High-Pressure NRR Setup

Quantify by colorimetry and NMR

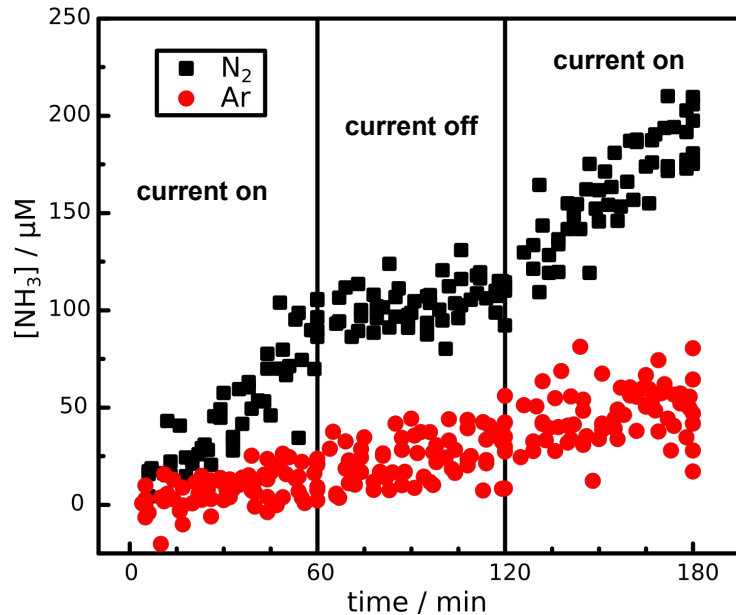


Copper Nitride is Active for NRR

Peak FE: 14% ($1.67 \times 10^{-5} \text{ mol m}^{-2} \text{ s}^{-1}$)

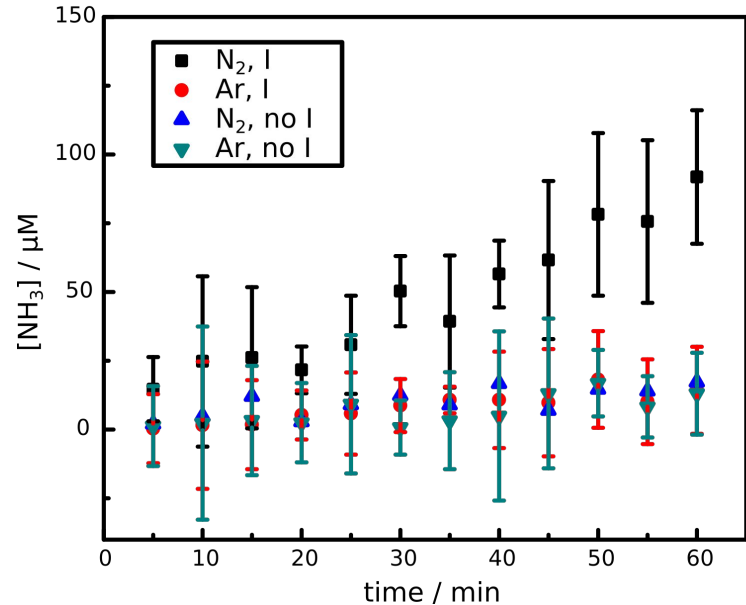
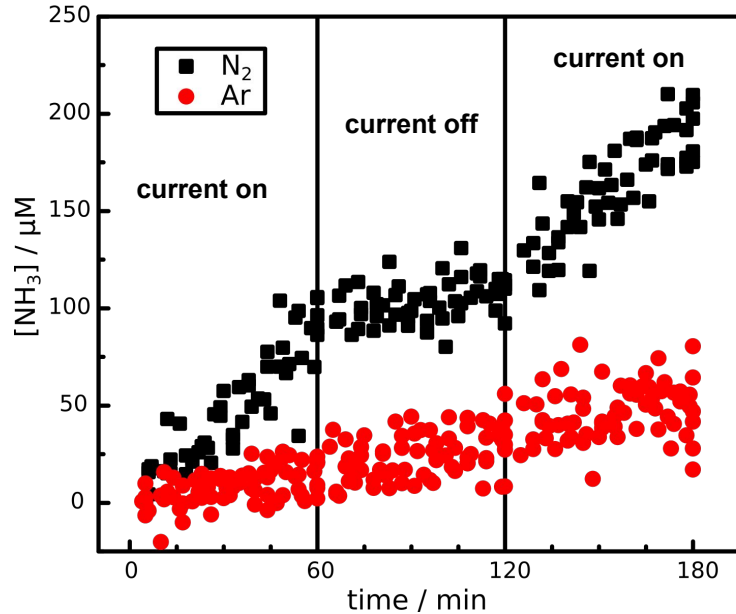
Copper Nitride is Active for NRR

Peak FE: 14% ($1.67 \times 10^{-5} \text{ mol m}^{-2} \text{ s}^{-1}$)

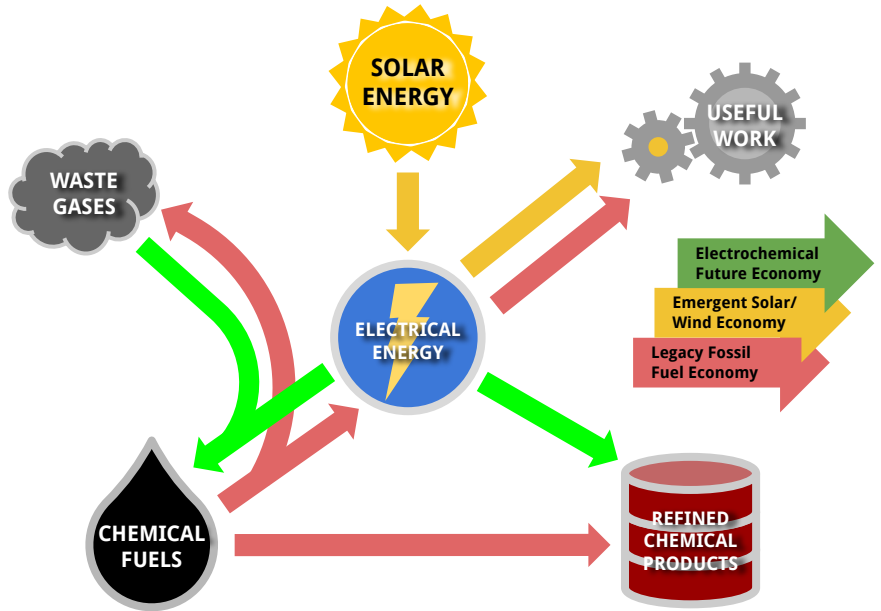


Copper Nitride is Active for NRR

Peak FE: 14% ($1.67 \times 10^{-5} \text{ mol m}^{-2} \text{ s}^{-1}$)

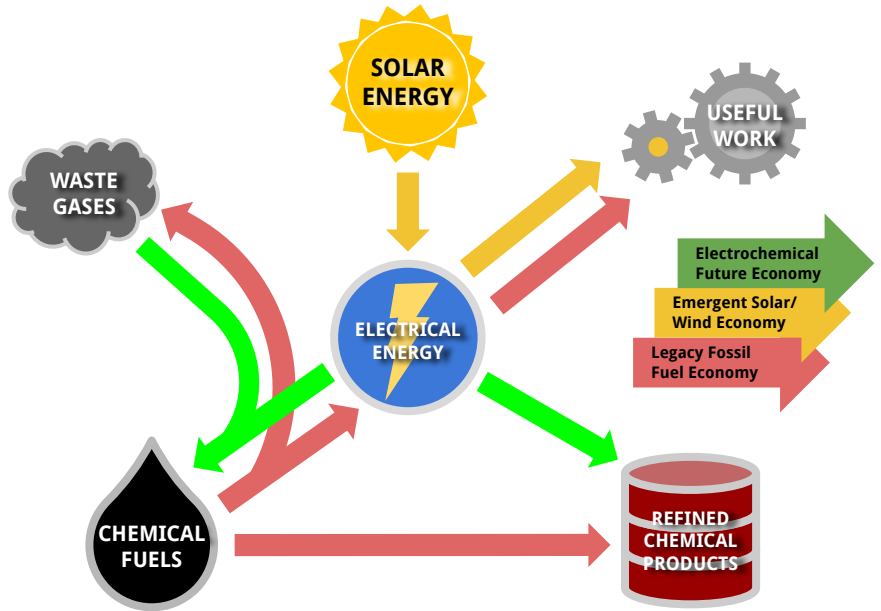


Conclusions & Outlook



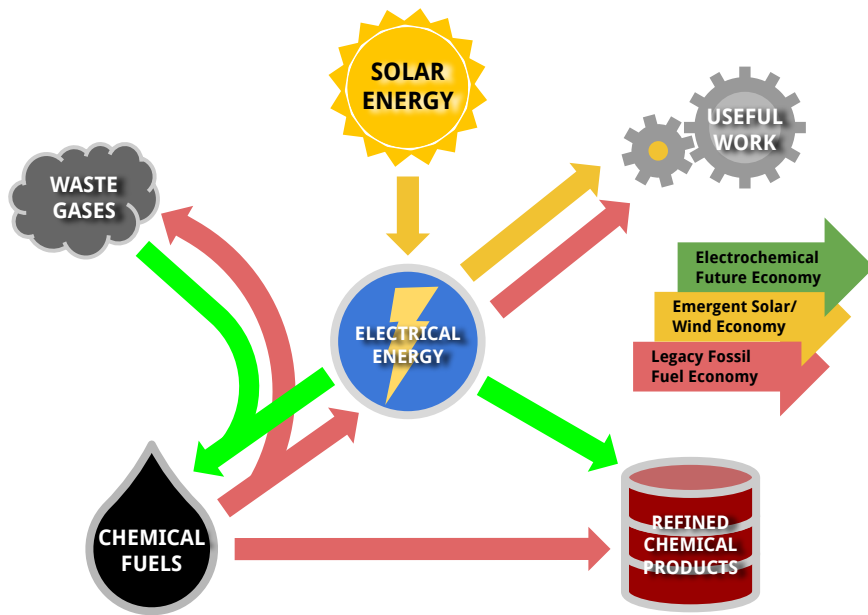
Conclusions & Outlook

- Applied pressure is a powerful handle for modulating NRR



Conclusions & Outlook

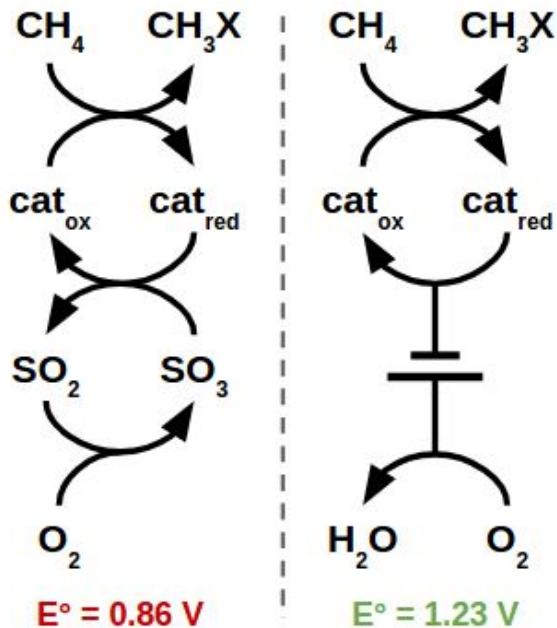
- Applied pressure is a powerful handle for modulating NRR
- Much work needed to achieve industrial viability



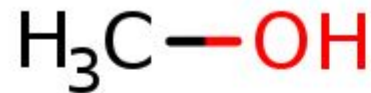
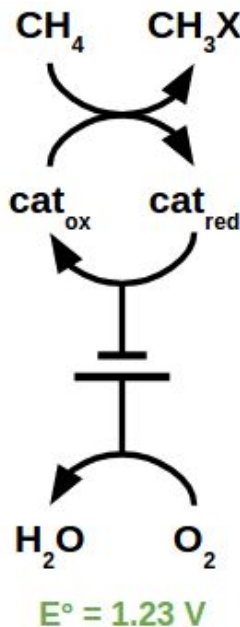
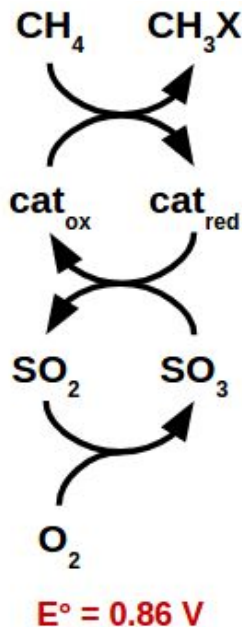
Methane Gas-to-Liquid Functionalization

scalable valorization of flared methane

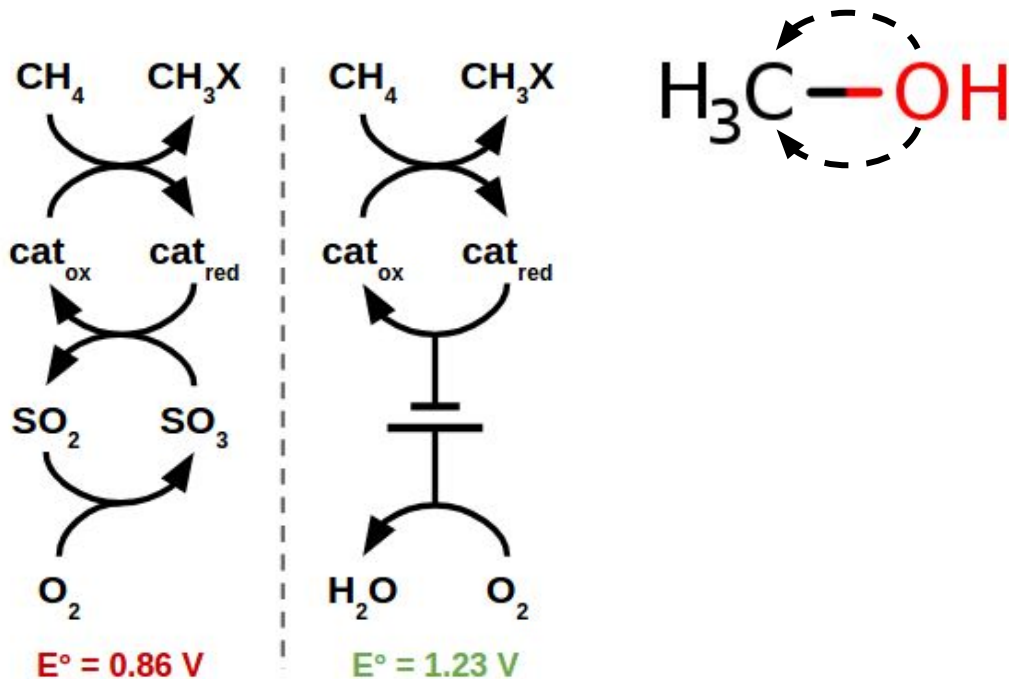
Functionalized Methane Product Protection



Functionalized Methane Product Protection

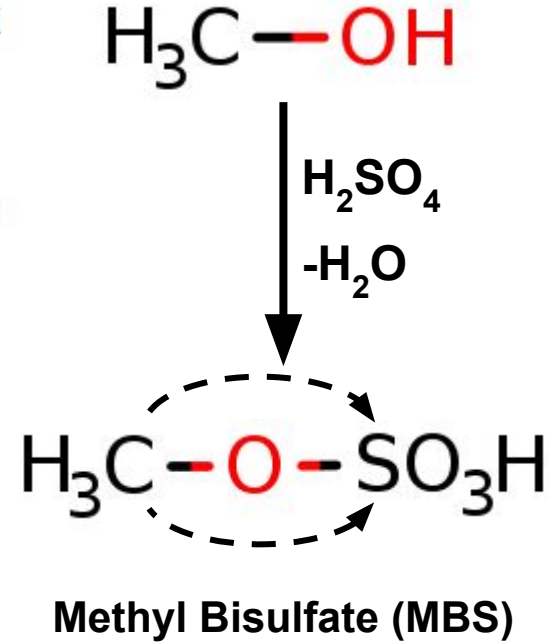
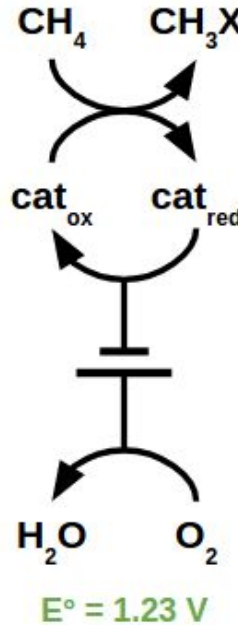
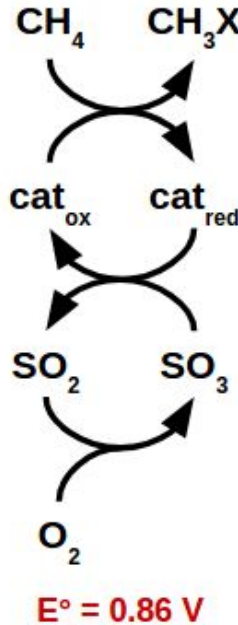


Functionalized Methane Product Protection

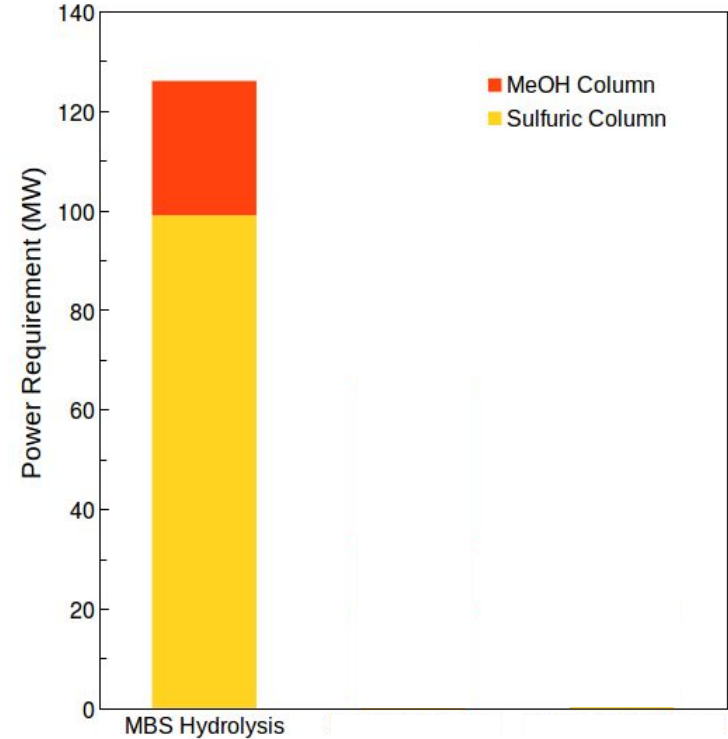
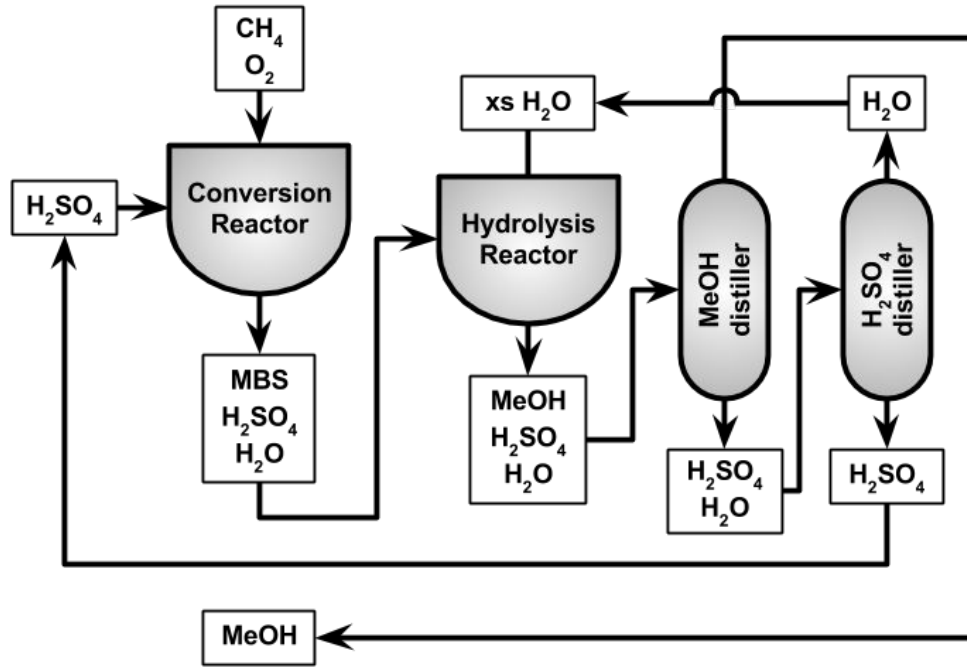


Functionalized Methane Product Protection

- MeOH \rightarrow MBS esterification prevents overoxidation to CO₂

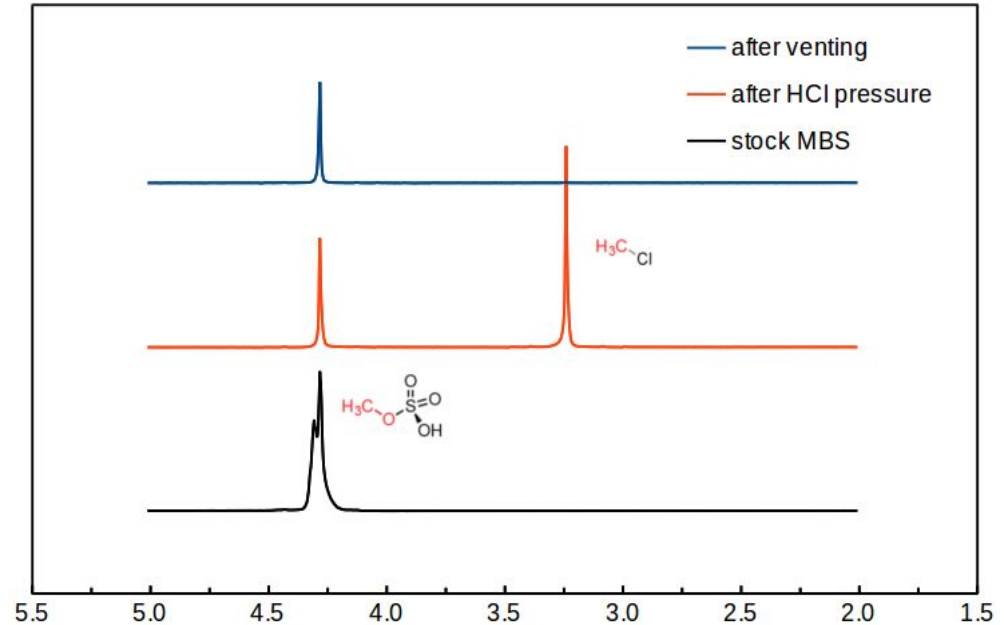


Industrial MBS Hydrolysis: Infeasible



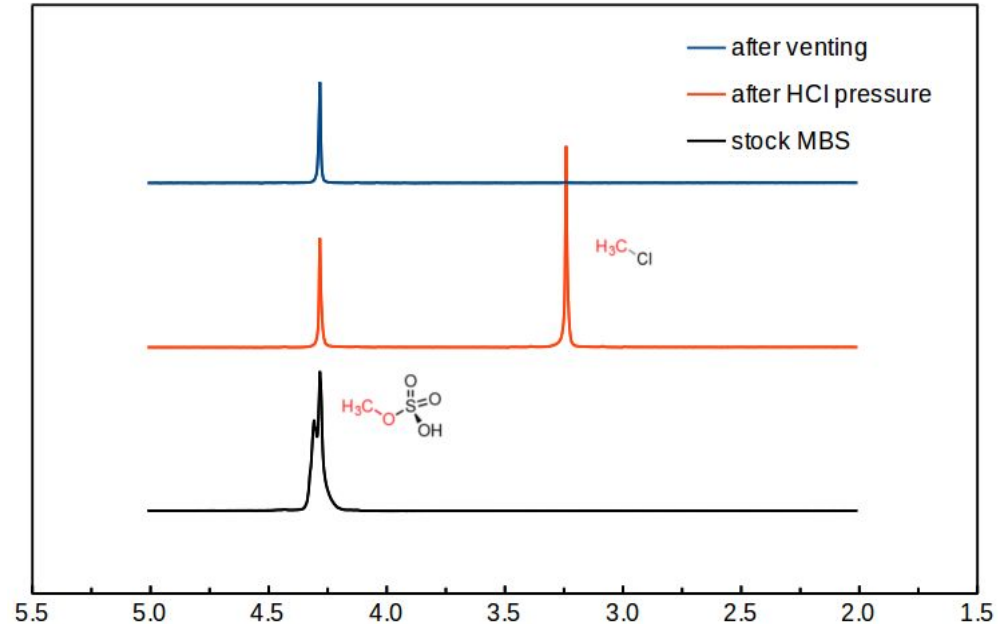
MeCl for MBS Product Separation

- Bottom to top:



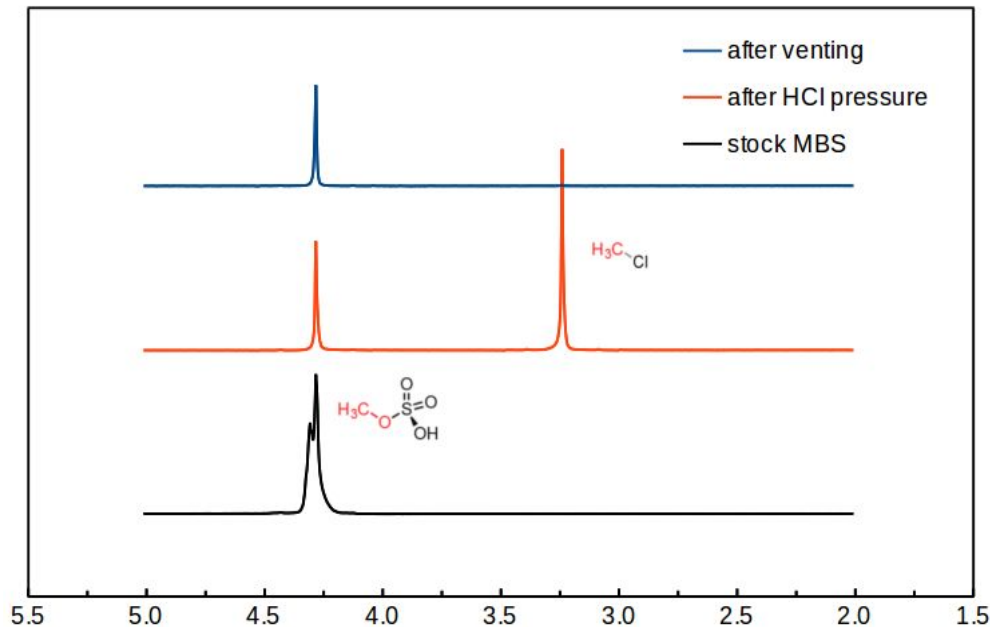
MeCl for MBS Product Separation

- Bottom to top:
 - Esterified MeOH in H_2SO_4
 - MBS + DMS



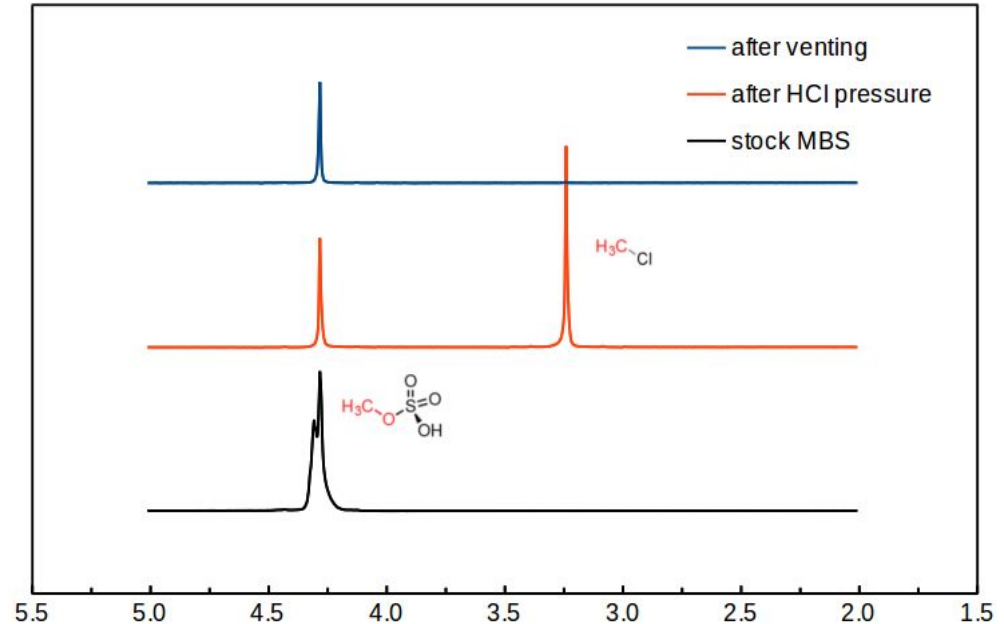
MeCl for MBS Product Separation

- Bottom to top:
 - Esterified MeOH in H_2SO_4
 - MBS + DMS
 - Pressurize with 150 psig HCl
 - Forms MeCl

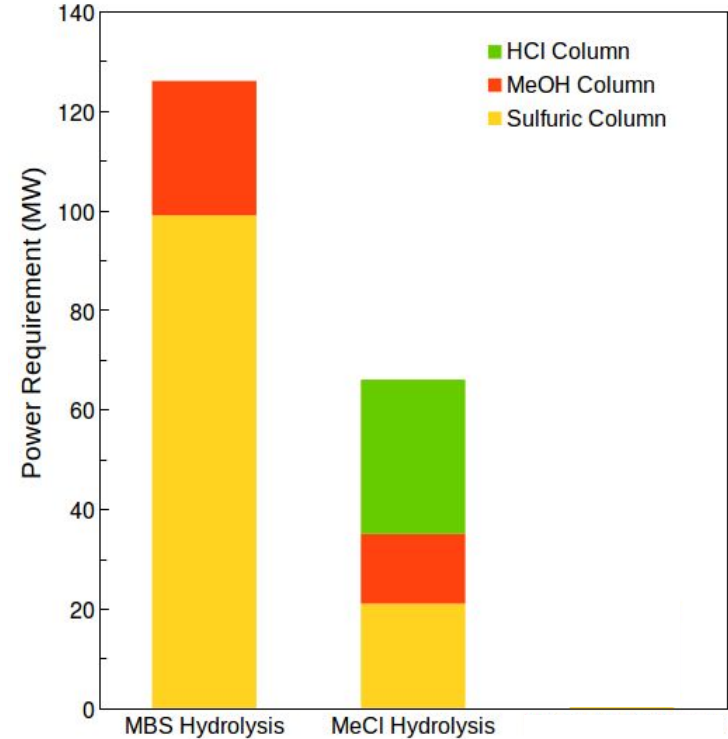
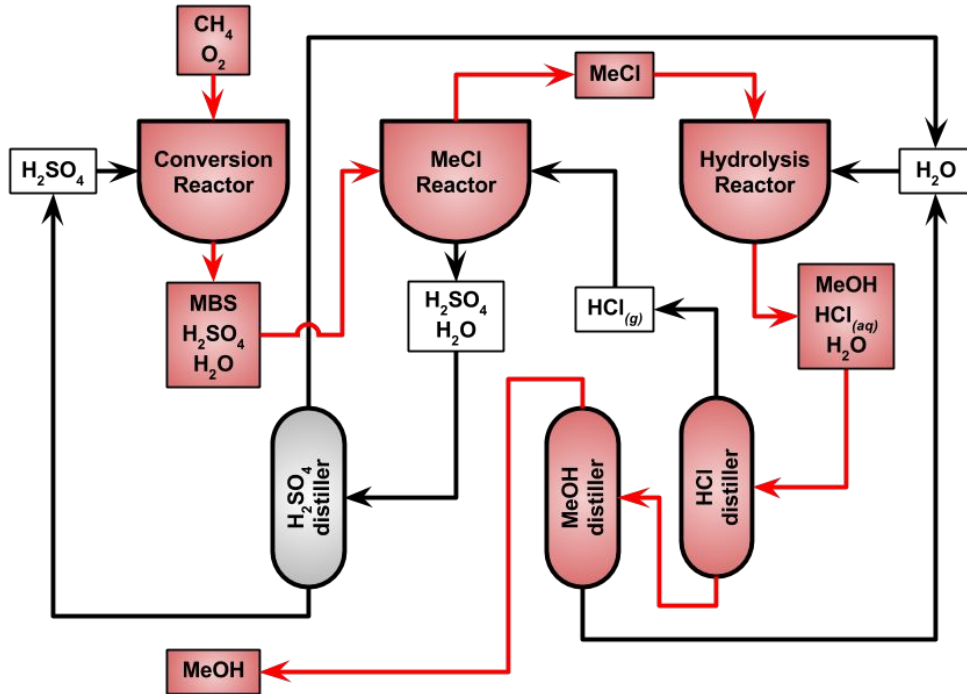


MeCl for MBS Product Separation

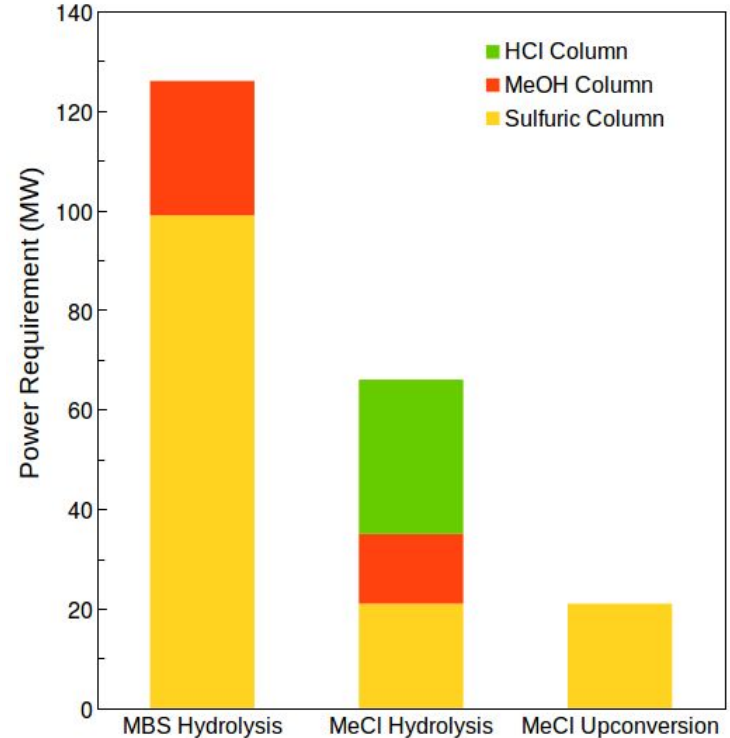
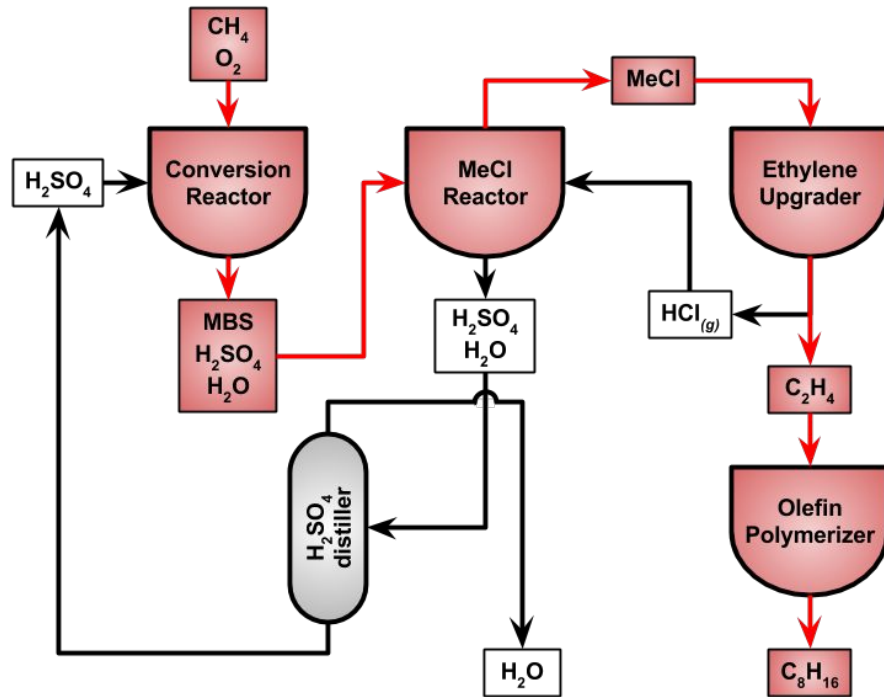
- Bottom to top:
 - Esterified MeOH in H_2SO_4
 - MBS + DMS
 - Pressurize with 150 psig HCl
 - Forms MeCl
 - Heat at 200C for 90 min
 - MeCl volatilizes



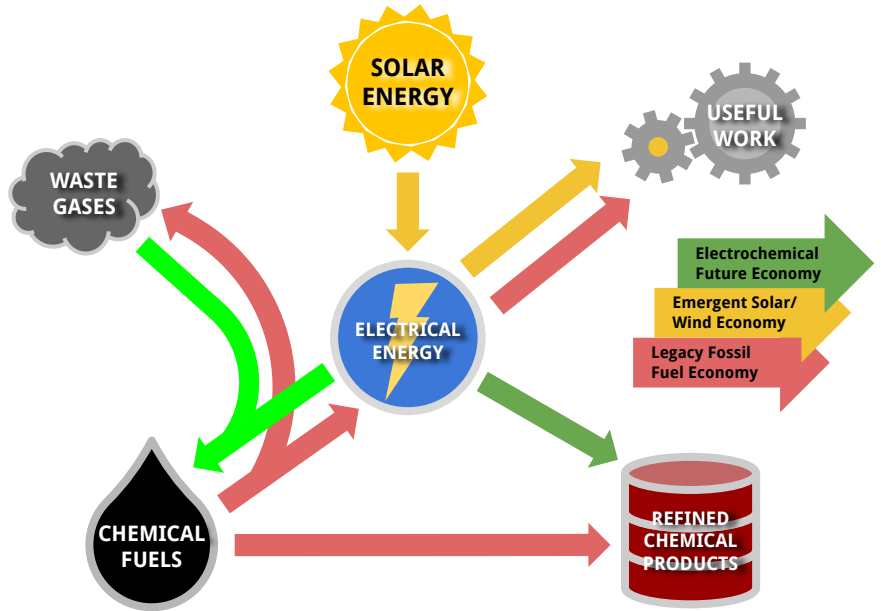
MeCl Hydrolysis: Reduced Distillation



MeCl Upgrading: Industrially Viable

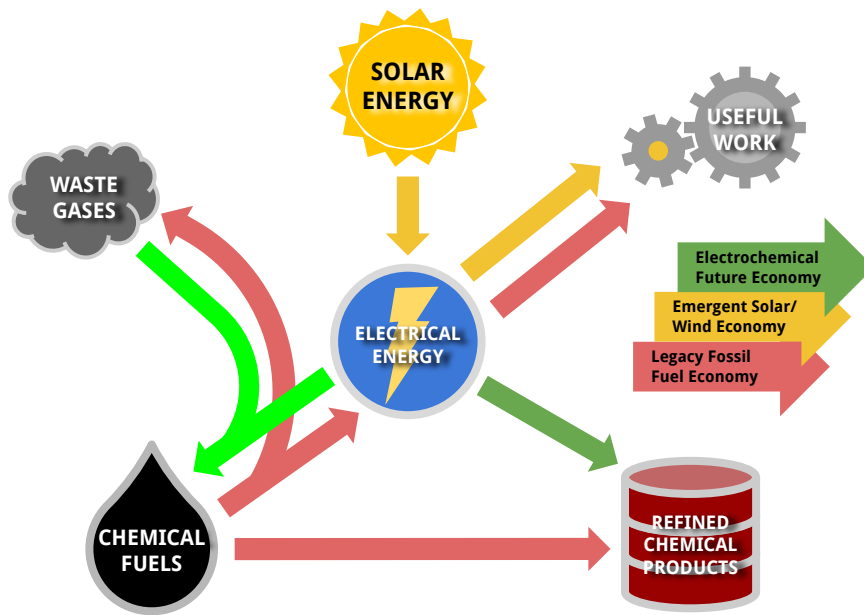


Conclusions & Outlook



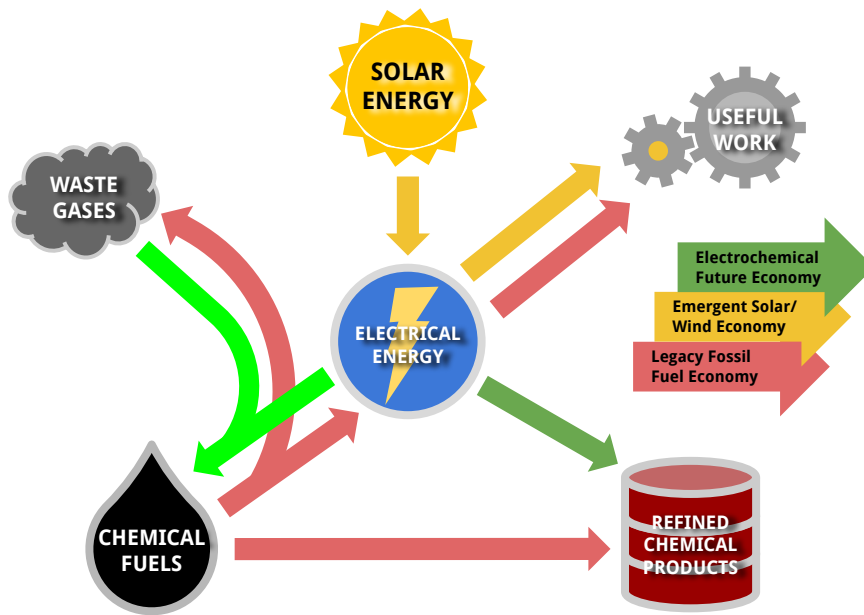
Conclusions & Outlook

- Efficiency is no guarantee of industrial viability



Conclusions & Outlook

- Efficiency is no guarantee of industrial viability
- Product separation can be as crucial as product generation





Andrew Licini



Special Thanks
Dr. Ryan Bisbey
Dr. Gang Liu
Kyle Thomas



Prof. Yogi
Surendranath



Jo Melville

